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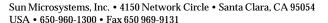
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Sun Fire™ Cabinet Extension Brackets Installation Guide

Installing the Sun Fire Cabinet Extension Brackets

The cabinet extension brackets add an additional 32 pounds (14.5 kilo) to the weight of the cabinet and they extend the cabinet depth by 4 in. (10.16 cm).

1. **Remove the top trim panel from the rear of the Sun Fire™ Cabinet.**

   The top trim is attached with two M4 screws. Set these screws aside to avoid confusion with the similar sized 10-32 screws.

2. **Release the catches and remove the kick-panel.**

3. **Remove the kick-panel brackets.**

   The kick-panel brackets are attached with two screws each.

4. **Remove the door catch.**

   Set the two 10-32 screws aside.

5. **Lightly tighten the side extender screws (eight 10-32 screws per side) and hang the extender brackets on the screws.**

   The screws should extend out of the cabinet so that the door can hang easily on them.

6. **Install the top extender bracket.**

   The top extender bracket attaches down from the top of the cabinet with two screws. Use the two M4 screws saved from Step 1.

7. **Secure the side extender screws (eight per side) and install cosmetic plugs.**

   The cosmetic plugs are decorative and optional.

8. **Secure the rear door hinge bolts to the side extender brackets using four 10-32 screws.**

9. **Reinstall the door catch to the side extender brackets using two 10-32 screws.**

10. **Snap the bottom bracket into place.**