

[illegible]

ILLUSTRATED PARTS BREAKDOWN

VT330 VIDEO TERMINAL

HOW TO USE THE IPB

GENERAL

This IPB is compiled following the organization and nomenclature of the engineering drawing structure.

MAJOR ASSEMBLY LOCATOR (When Applicable)

The Major Assembly Locator (first illustration) is an index that provides a description and a figure reference for all illustrations used in this manual.

INDENTED PARTS LIST

This manual identifies each assembly being broken down (figure reference callout), and all parts of that assembly. Further breakdown of an assembly is shown by an asterisk (*) preceding the item callouts in the Description Column. The number of asterisks preceding an item is used to denote the subordination of that item with respect to the Major Assembly. A single asterisk preceding an item description indicates that the item is part of the major assembly being illustrated. Items that are subordinate to single asterisks items, are denoted by two asterisks (**) and immediately follow the related single asterisk item. This system of part identification provides a means for the user to identify the next higher assembly item and make alternate selections for parts when the required replacement part of assembly is not immediately available.

COLUMN CALLOUT DESCRIPTION

Figure and Item - Indicates the figure number and item number of each part.

Description - Lists the name of the part and pertinent specifications (when required). Asterisks preceding the description denote the subordination of the part to the next higher assembly.

DEC Part No. - Lists the Digital part ordering number. A blank in this column indicates a Digital part number was not assigned at the time of publication.

ECO Cut-In - The notation at the top of this column indicates the ECO level of the system (option), at which the IPB was initially prepared. Subsequent ECO level designations, that modify existing parts or add new parts to the device, are inserted in the ECO Cut-In column next to the part that is added or modified.

Used On Code - Letters in this column correspond to the variation codes assigned in Figure 1. Parts with an Alpha notation(s) are used only in those option variations. A blank indicates that the part is used on all option variations.

Ref Fig No. - A cross reference between illustrations. For each Major Assembly, the number in this column denotes the figure of the next higher assembly. For all subassemblies, the number in this column denotes the figure showing additional detailed breakdown.

PART NUMBER/PART DESCRIPTION INDEX SECTION
Parts are indexed both numerically and alphabetically by description, referenced to a location within the IPB, by figure number and item number.

REVISION HISTORY				OTHER IPB MANUALS REFERENCED
PRINTING	ECO LEVEL		DATE	
3rd Printing	VT330	00000-00003	31-MAY-90	
	70-23716	00000-00002		
	70-26555	00000-00000		
	70-22617	00000-00001		
	70-26556	00000-00000		
	70-26222	00000-00000		
	70-26560	00000-00000		
	70-26220	00000-00000		
	70-26550	00000-00000		

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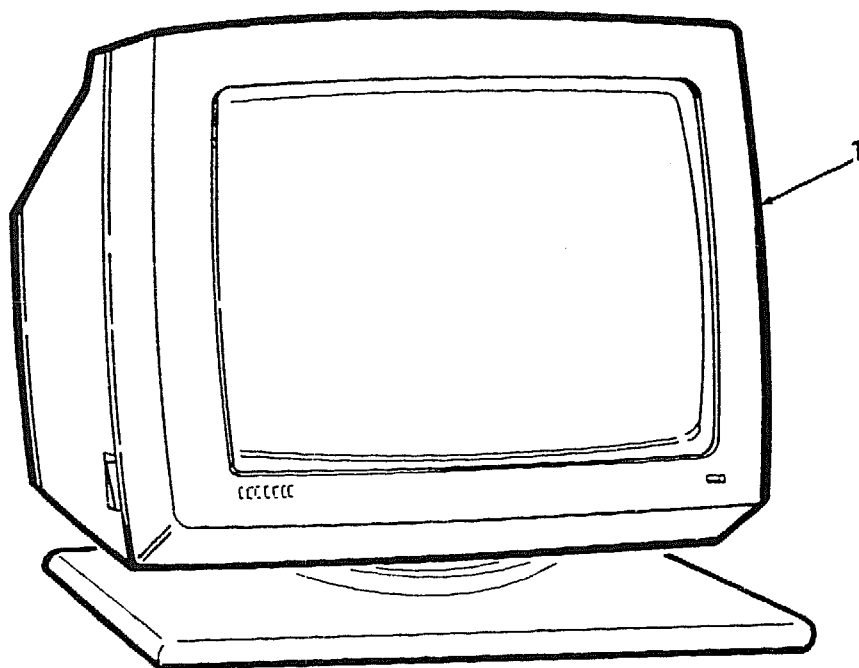
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ORIGINAL DESIGN

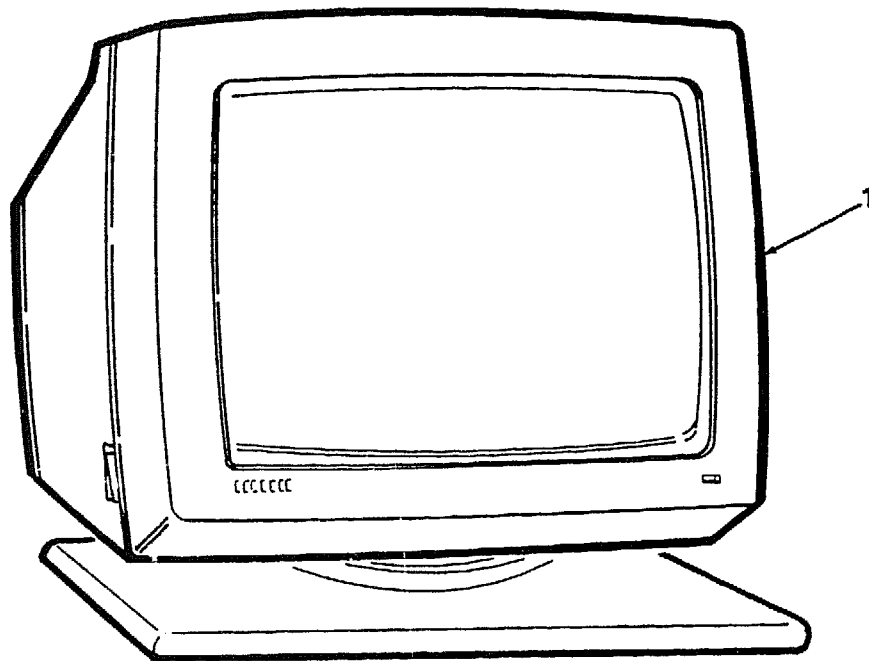
VT330-01-BD

Figure 1. VT330 Terminal Unit Assembly

PARTS LIST

IPB-VT330

FIG.& ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN VT330 00000	USED ON CODE	REF FIG NO.
1-	VT330 TERMINAL UNIT ASSEMBLY (Original Design)				
	Code A-Used on VT330-A2 120V	VT330-A2		A	
	Code B-Used on VT330-A3 240V	VT330-A3		B	
	Code C-Used on VT330-B2 120V	VT330-B2		C	
	Code D-Used on VT330-B3 240V	VT330-B3		D	
	Code E-Used on VT330-C2 120V	VT330-C2		E	
	Code F-Used on VT330-C3 240V	VT330-C3		F	
1	*TERMINAL SUB-ASSEMBLY (White) (Original Design)	70-23716-01		AB	2
	*TERMINAL SUB-ASSEMBLY (Green) (Original Design)	70-23716-02		CD	2
	*TERMINAL SUB-ASSEMBLY (Amber) (Original Design)	70-23716-03		EF	2
	LABEL (Not Shown)				
	*Label, "Regulatory VT330"	36-26330-05			
	*Label, "Serial VT330-A2"	36-26331-07		A	
	*Label, "Serial VT330-A3"	36-26331-08		B	
	*Label, "Serial VT330-B2"	36-26331-09		C	
	*Label, "Serial VT330-B3"	36-26331-10		D	
	*Label, "Serial VT330-C2"	36-26331-11		E	
	*Label, "Serial VT330-C3"	36-26331-12		F	



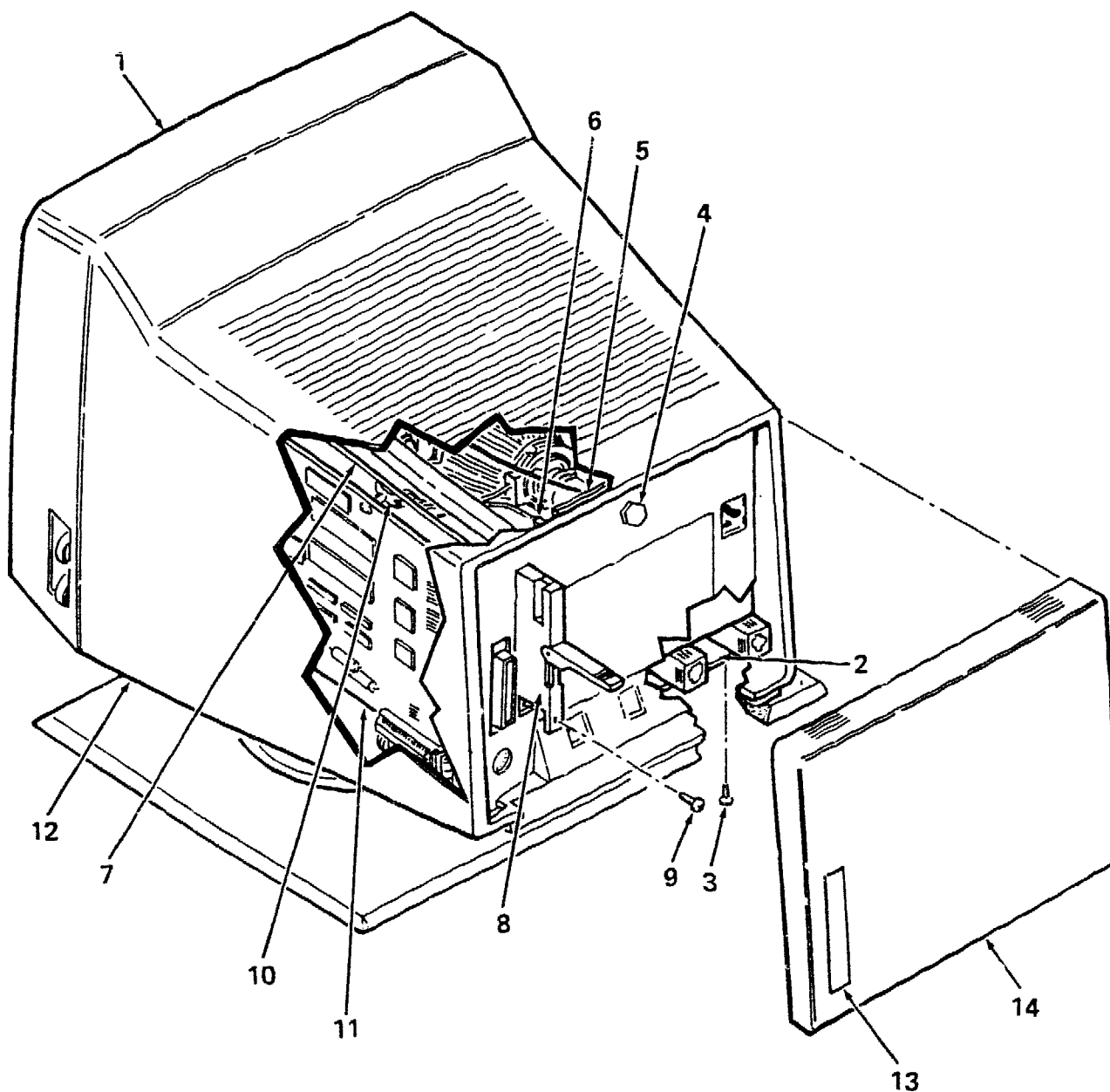
MODIFIED DESIGN

VT330-01A-IL

Figure 1A. VT330 Terminal Unit Assembly

PARTS LIST

FIG.& ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN VT330 00003	USED ON CODE	REF FIG NO.
1A-	VT330 TERMINAL UNIT ASSEMBLY (Modified Design)				
	Code G-Used on VT330-G2 110-240V	VT330-G2		G	
	Code H-Used on VT330-H2 110-240V	VT330-H2		H	
	Code J-Used on VT330-J2 110-240V	VT330-J2		J	
1	*TERMINAL SUB-ASSEMBLY (White) (Modified Design)	70-26555-01		G	2A
	*TERMINAL SUB-ASSEMBLY (Green) (Modified Design)	70-26555-02		H	2A
	*TERMINAL SUB-ASSEMBLY (Amber) (Modified Design)	70-26555-03		J	2A
	LABEL (Not Shown)				
	*Label, "Regulatory VT330"	36-26330-08			
	*Label, "Serial VT330-G2"	36-33640-01		G	
	*Label, "Serial VT330-H2"	36-33640-02		H	
	*Label, "Serial VT330-J2"	36-33640-03		J	



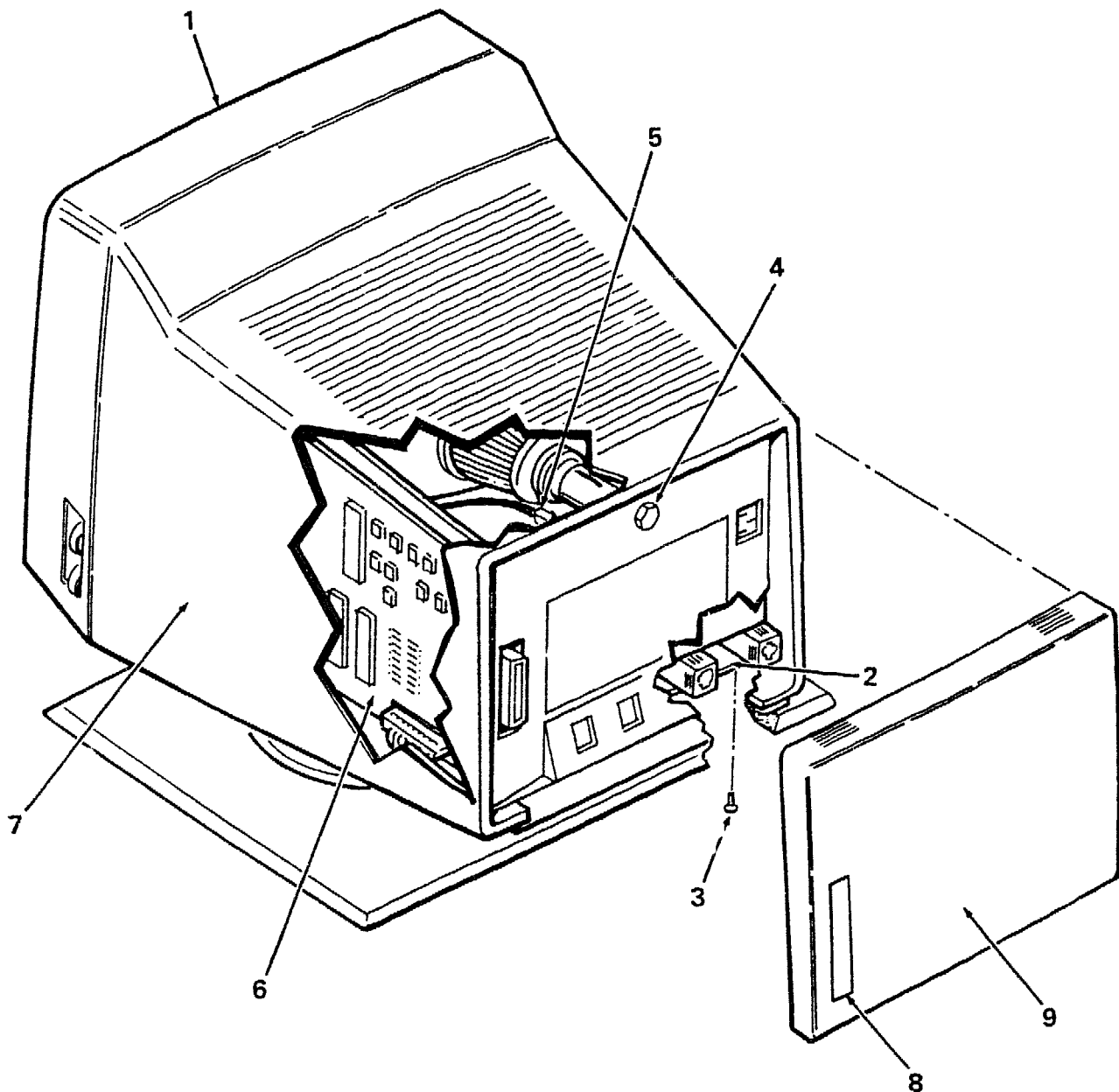
ORIGINAL DESIGN

VT330-02-BD

Figure 2. Terminal Sub-Assembly

PARTS LIST

FIG.& ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-23716 00000	USED ON CODE	REF FIG NO.
2-	TERMINAL SUB-ASSEMBLY (White) (Original Design)	70-23716-01		AB	1
	TERMINAL SUB-ASSEMBLY (Green) (Original Design)	70-23716-02		CD	1
	TERMINAL SUB-ASSEMBLY (Amber) (Original Design)	70-23716-03		EF	1
1	*CRT/CHASSIS/BEZEL ASSEMBLY (White) (Original Design)	70-22617-01		AB	3
	*CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Original Design)	70-22617-02		CD	3
	*CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Original Design)	70-22617-03		EF	3
2	*Module, Monochrome Monitor Power Supply	54-16905-01			
3	*Screw, Sems Phi Pan Hd No. 6-32 x 3/8	90-00049-24			
4	*Screw, Hex Hd No. 10-32 x 9/16	12-26951-01			
5	*Module, Monochrome Video Amplifier	54-16907-01			
6	*Cable Assembly, Video Input	70-23277-01			
7	*Module, Graphic Bitmap	54-16903-01			
8	*Cartridge, ROM	70-22623-04			
9	*Screw, Phi Pan Hd No.4-40 x 5/16	90-06010-01			
10	*Standoff	90-10763-01			
11	*Module, Monochrome CPU	54-16909-01			
12	*ENCLOSURE/BASE ASSEMBLY, REAR (Original Design)	70-22622-01			4
13	*Cover, RS232	74-32401-01			
14	*Panel, Rear	74-32389-01			



MODIFIED DESIGN

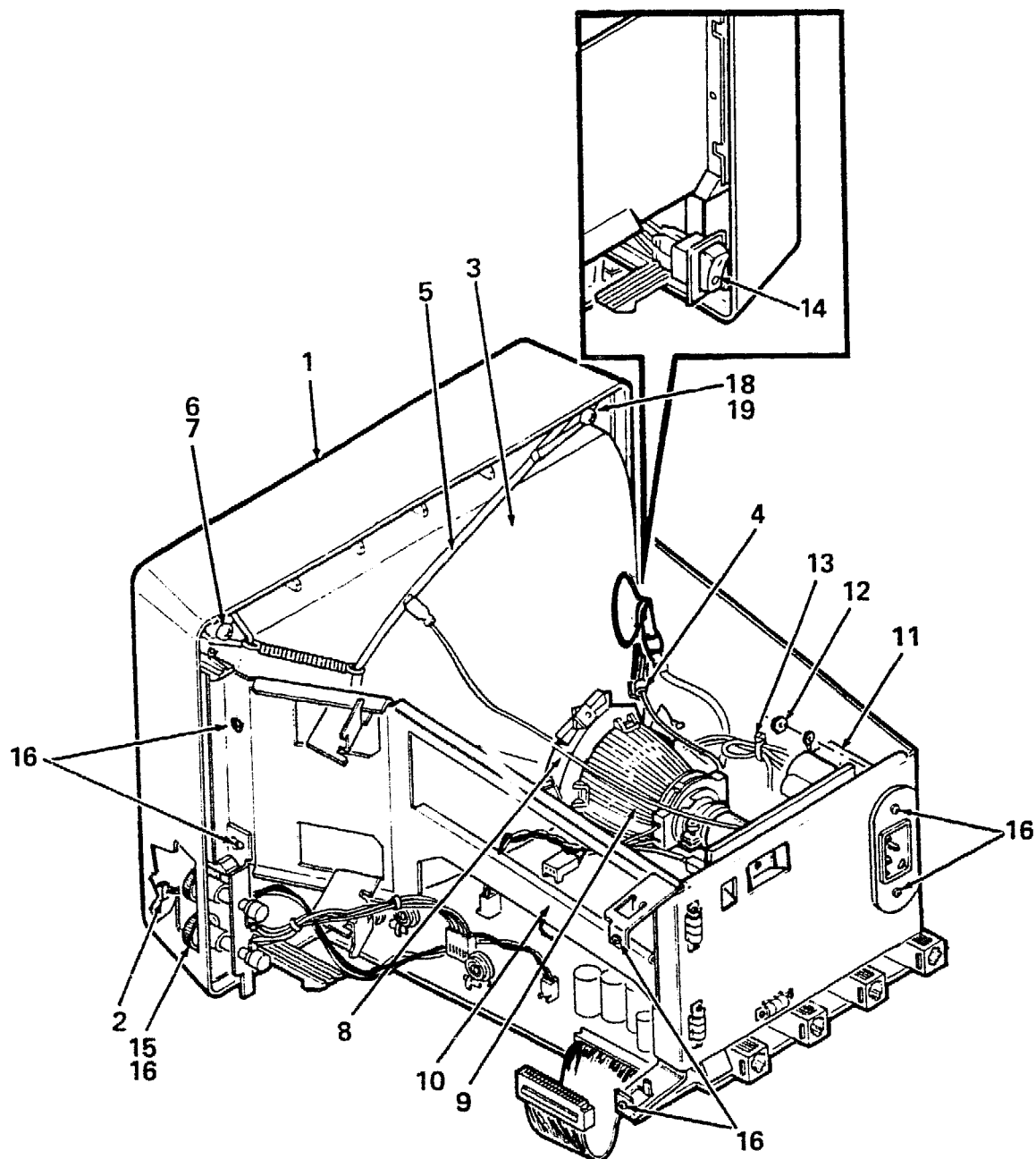
VT330-02A-BD

Figure 2A. Terminal Sub-Assembly

PARTS LIST



FIG.& ITEM NO.	DESCRIPTION	DEC PART NO.	A ECO CUT-IN 70-26555 00000	USED ON CODE	REF FIG NO.
2A-	TERMINAL SUB-ASSEMBLY (White) (Modified Design)	70-26555-01		G	1A
	TERMINAL SUB-ASSEMBLY (Green) (Modified Design)	70-26555-02		H	1A
	TERMINAL SUB-ASSEMBLY (Amber) (Modified Design)	70-26555-03		J	1A
1	*CRT/CHASSIS/BEZEL ASSEMBLY (White) (Modified Design)	70-26556-01		G	3A
	*CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Modified Design)	70-26556-02		H	3A
	*CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Modified Design)	70-26556-03		J	3A
2	*Module, Monochrome Monitor Power Supply	54-20122-01			
3	*Screw, Sems Phi Pan Hd No. 6-32 x 5/16	90-00049-24			
4	*Screw, Hex Hd No. 10-32 x 5/16	12-26951-01			
5	*Cable Assembly, Video Input	70-26552-01			
6	*Module, Monochrome CPU	54-20124-01			
7	*ENCLOSURE/BASE ASSEMBLY, REAR (Modified Design)	70-26560-01			4A
8	*Cover, RS232	74-32401-01			
9	*Panel, Rear	74-32389-01			



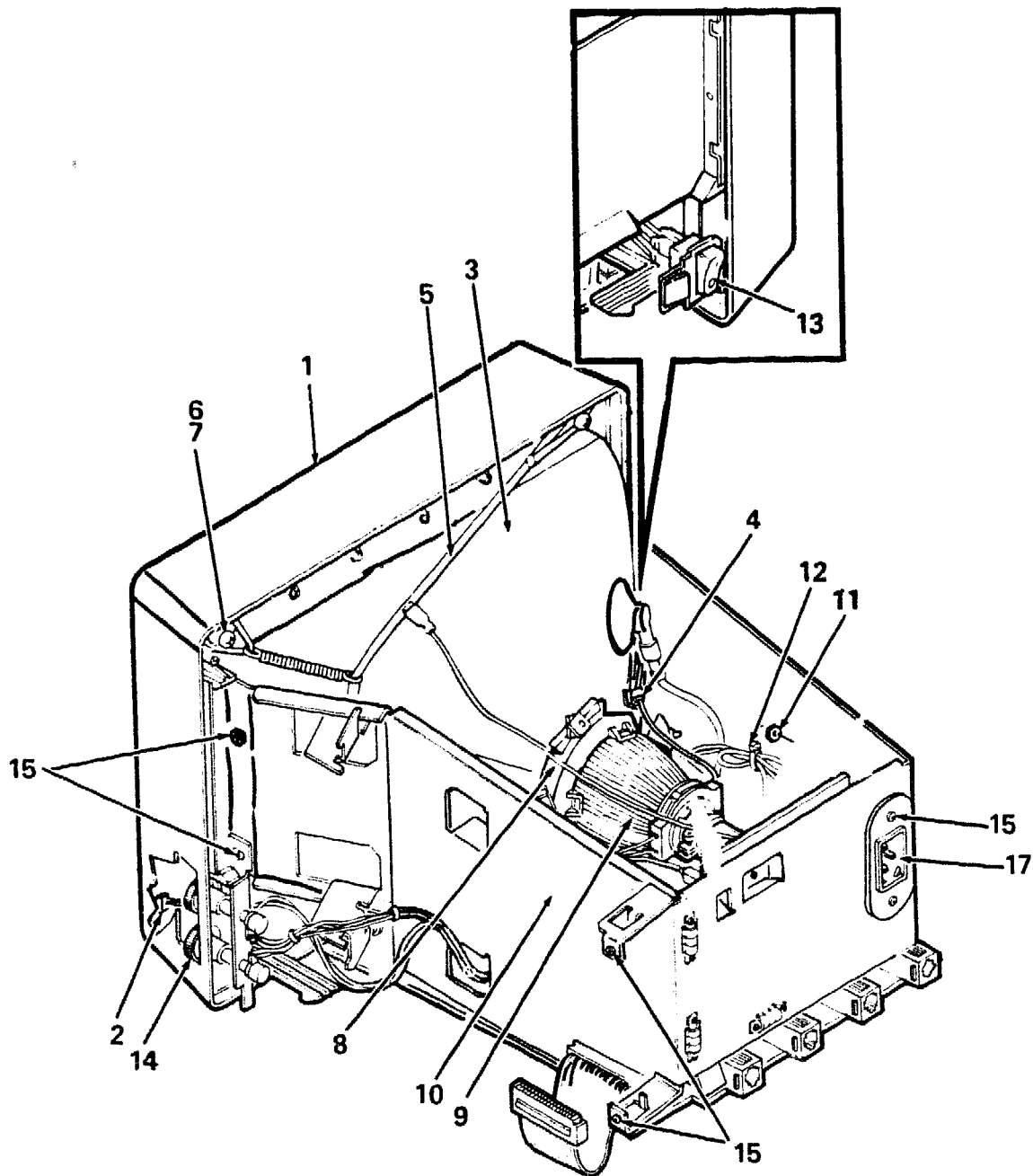
ORIGINAL DESIGN

VT330-03-BD

Figure 3. CRT/Chassis/Bezel Assembly

PARTS LIST

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-22617 00000	USED ON CODE	REF FIG NO.
3-	CRT/CHASSIS/BEZEL ASSEMBLY (White) (Original Design)	70-22617-01		AB	2
	CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Original Design)	70-22617-02		CD	2
	CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Original Design)	70-22617-03		EF	2
1	*Bezel, Front	74-32382-01			
2	*LED Assembly	70-20773-01			
3	*CRT, 14 Inch Flat (White)	12-27760-01		AB	
	*CRT, 14 Inch Flat (Green)	12-27299-02		CD	
	*CRT, 14 Inch Flat (Amber)	12-27299-03		EF	
4	*Clip, Cable	12-21249-04			
5	*Cable Assembly, Ground	70-24226-01			
6	*Screw, Self-Tap Phi Pan Hd No. 8-16 x 1/2	90-09800-08			
7	*Washer, Lock	12-26940-01			
8	*Magnet, Pincushion (6.0 Gauss)	12-23217-01			
	*Magnet, Pincushion (8.5 Gauss)	12-23217-02			
	*Magnet, Pincushion (15.5 Gauss)	12-23217-03			
9	*Yoke Assembly	70-22619-01			
10	*Chassis Assembly	70-22621-01			
11	*Shield, EMI Filter	74-34218-01			
12	*Nut, Kep No. 10-32 x 3/8	90-06565-01			
13	*Tie, Twist With Standoff	90-10355-01			
14	*INLET/SWITCH ASSEMBLY (Original Design)	70-22620-01			5
15	*Video Control Assembly	70-22618-01			
16	*Screw, Sems Phi Pan Hd No. 6-32 x 5/16	90-00049-24			
17	*Ground Assembly, Braid (Not Shown)	70-24507-01			
18	*Cable Assembly, CRT Ground (Replaces 70-23735-01)	70-26569-01	00002		
19	*Bracket, Grounding (Replaces 74-35082-01)	74-34914-01	00001		
	LOGO/NAMEPLATE (Not Shown)				
	*Logo, "DIGITAL"	74-33851-01			
	*Nameplate, "VT330"	74-33852-01			
	LABEL (Not Shown)				
	*Label, "Danger High Voltage"	36-10267-05			



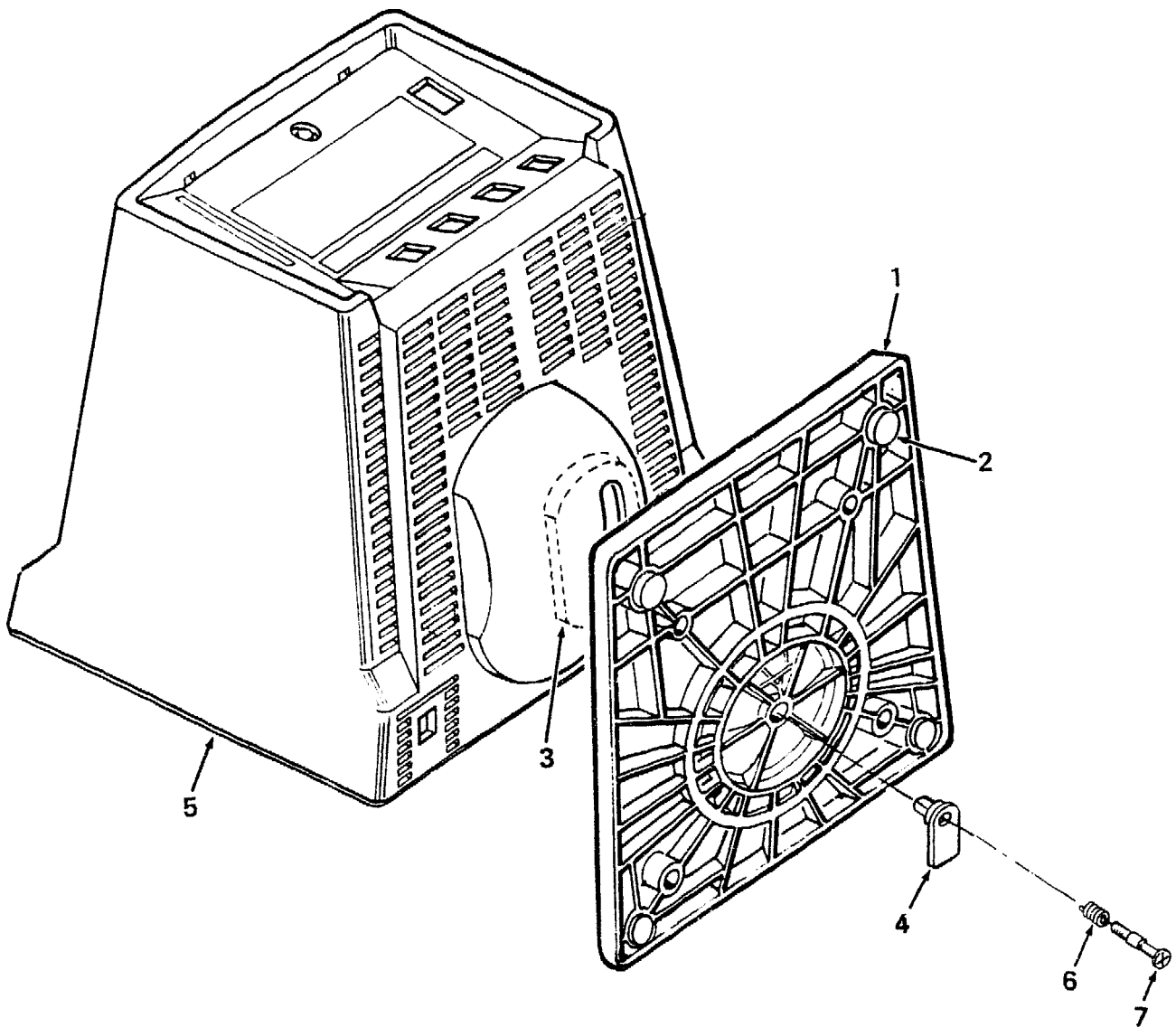
MODIFIED DESIGN

VT330-03A-BD

Figure 3A. CRT/Chassis/Bezel Assembly

PARTS LIST

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-22617 00000	USED ON CODE	REF FIG NO.
3A-	CRT/CHASSIS/BEZEL ASSEMBLY (White) (Modified Design)	70-26556-01		G	2A
	CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Modified Design)	70-26556-02		H	2A
	CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Modified Design)	70-26556-03		J	2A
1	*Bezel, Front	74-32382-01			
2	*LED Assembly	70-20773-01			
3	*CRT, 14 Inch Flat (White)	12-27760-01		G	
	*CRT, 14 Inch Flat (Green)	12-27299-02		H	
	*CRT, 14 Inch Flat (Amber)	12-27299-03		J	
4	*Clip, Cable	12-21249-06			
5	*Cable Assembly, Ground	70-26571-01			
6	*Screw, Self-Tap Phi Pan Hd No. 8-16 x 1/2	90-09800-08			
7	*Washer, Lock	12-26940-01			
8	*Magnet, Pincushion (6.0 Gauss)	12-23217-01			
	*Magnet, Pincushion (8.5 Gauss)	12-23217-02			
	*Magnet, Pincushion (15.5 Gauss)	12-23217-03			
9	*Yoke Assembly	70-22619-01			
10	*Chassis Assembly	70-26558-01			
11	*Nut, Kep No. 10-32 x 3/8	90-06565-01			
12	*Tie, Twist With Standoff	90-10355-01			
13	*SWITCH ASSEMBLY (Modified Design)	70-26550-01	00002		5A
14	*Video Control Assembly	70-22618-01			
15	*Screw, Sems Phi Pan Hd No. 6-32 x 5/16	90-00049-24			
16	*Ground Assembly, Braid (Not Shown)	70-24507-01			
17	*Receptacle Assembly, AC	70-26549-01			
	LOGO (Not Shown)				
	*Logo, "DIGITAL"	74-33851-01			
	*Nameplate, "VT330+"	74-33852-04			
	LABEL (Not Shown)				
	*Label, "Danger High Voltage"	36-10267-05			



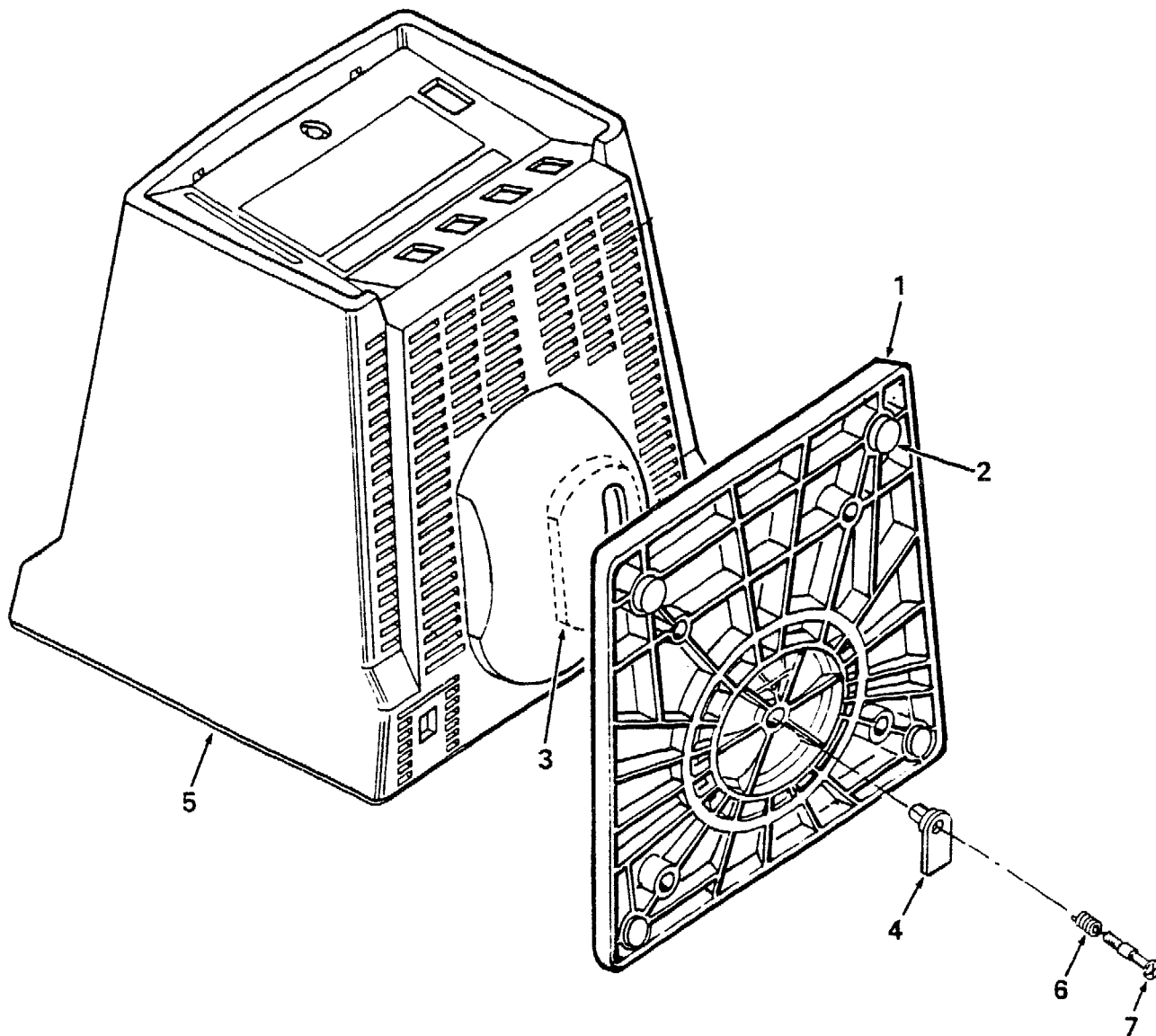
ORIGINAL DESIGN

VT330-04-BD

Figure 4. Enclosure/Base Assembly, Rear

PARTS LIST

FIG.& ITEM NO.	DESCRIPTION	DEC PART NO.	A ECO CUT-IN 70-22622 00000	USED ON CODE	REF FIG NO.
4-	ENCLOSURE/BASE ASSEMBLY, REAR (Original Design)	70-22622-01			2
1	*Base, Swivel	74-32386-01			
2	*Bumper	12-26968-01			
3	*Brake, Swivel	74-32392-01			
4	*Pivot, Swivel	74-32557-01			
5	*Rear Enclosure, Screen Assembly	70-23761-01			
6	*Spring, Swivel	12-26967-01			
7	*Screw, Phl Hd Thd Rail 1/4-20	12-26952-01			



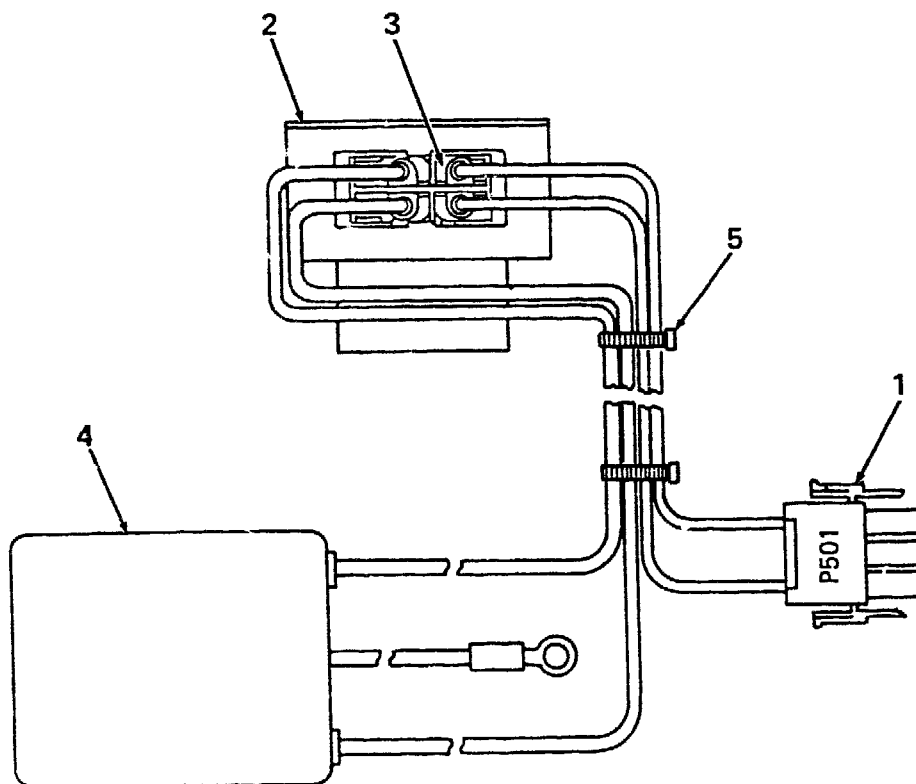
MODIFIED DESIGN

VT330-04A-BD

Figure 4A. Enclosure/Base Assembly, Rear

PARTS LIST

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-26560 00000	USED ON CODE	REF FIG NO.
4A-	ENCLOSURE/BASE ASSEMBLY, REAR (Modified Design)	70-26560-01			2A
1	*Base, Swivel	74-32386-01			
2	*Bumper	12-26968-01			
3	*Brake, Swivel	74-32392-01			
4	*Pivot, Swivel	74-32557-01			
5	*Screen Assembly, Rear Enclosure	70-26559-01			
6	*Spring, Swivel	12-26967-01			
7	*Screw, Phi Hd Thd Roll 1/4-20	12-26952-01			



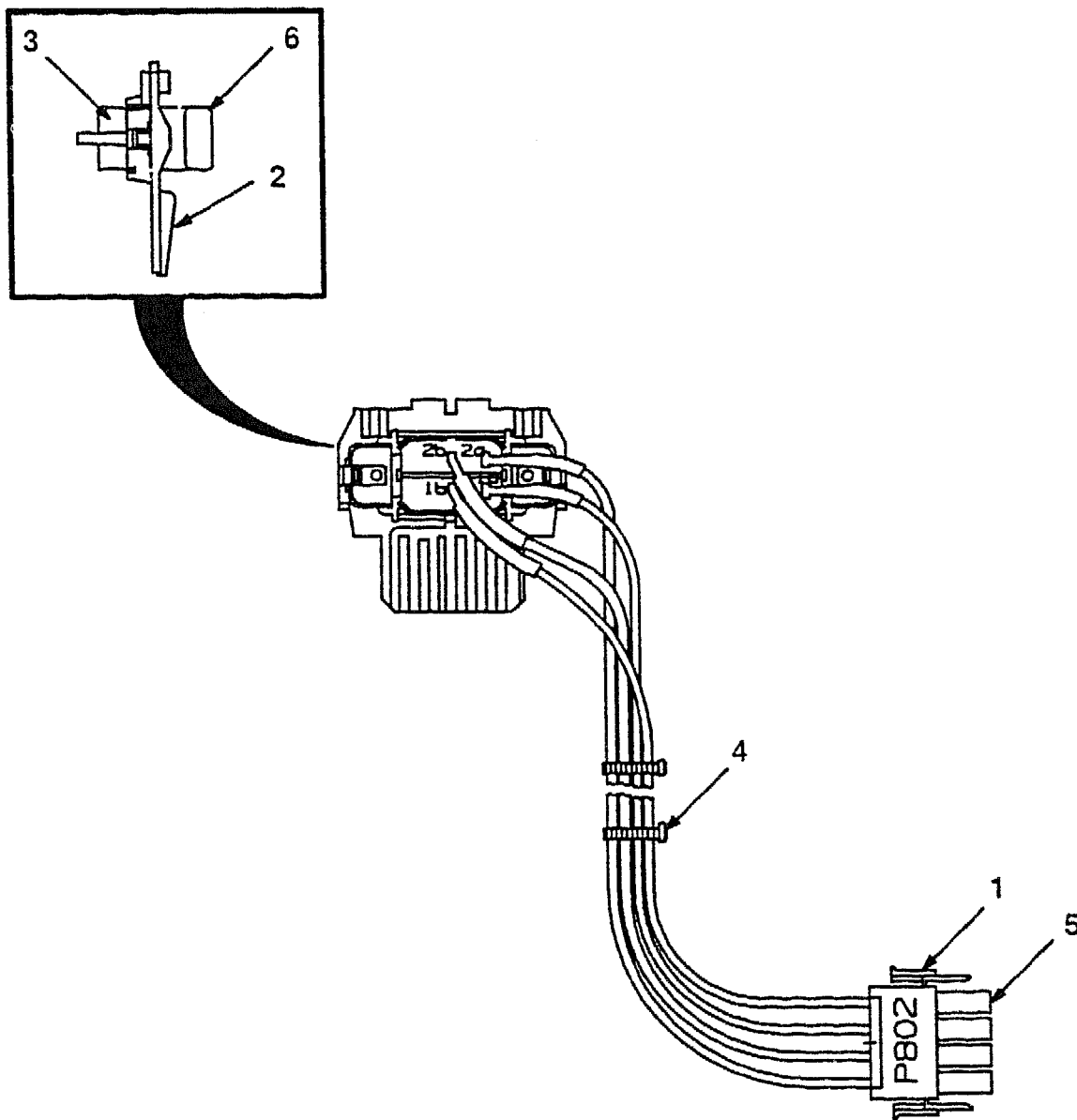
ORIGINAL DESIGN

VT330-05-BD

Figure 5. Inlet/Switch Assembly

PARTS LIST

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-22620 00000	USED ON CODE	REF FIG NO.
5-	INLET/SWITCH ASSEMBLY (Original Design)	70-22620-01			3
1	*Wire Assembly, Power (P501)	70-24292-01			
2	*Bracket, Power Switch	74-32952-01			
3	*Switch, (S1) Rocker (DPST, 16A 125V/250V)	12-26116-01			
4	*Filter Assembly	70-23755-01			
5	*Tie, Cable	90-09996-00			



MODIFIED DESIGN

VT330-05A-IL

Figure 5A. Switch Assembly

PARTS LIST



PART NUMBER/DESCRIPTION SORT



INDEX BY DEC PART NUMBER **VT330 VIDEO TERMINAL**

PART NO.	DESCRIPTION	FIG NO.	ITEM NO.
12-12167-01	Connector, Housing 4 Position	5A	1
12-12170-03	Terminal, 18-24 AWG	5A	5
12-21249-04	Clip, Cable	3	4
12-21249-06	Clip, Cable	3A	4
12-23217-01	Magnet, Pincushion (6.0 Gauss)	3	8
12-23217-01	Magnet, Pincushion (6.0 Gauss)	3A	8
12-23217-02	Magnet, Pincushion (8.5 Gauss)	3	8
12-23217-02	Magnet, Pincushion (8.5 Gauss)	3A	8
12-23217-03	Magnet, Pincushion (15.5 Gauss)	3	8
12-23217-03	Magnet, Pincushion (15.5 Gauss)	3A	8
12-26116-01	Switch, (S1) Rocker (DPST, 16A 125V/250V)	5	3
12-26940-01	Washer, Lock	3	7
12-26940-01	Washer, Lock	3A	7
12-26951-01	Screw, Hex Hd No. 10-32 x 5/16	2A	4
12-26951-01	Screw, Hex Hd No. 10-32 x 9/16	2	4
12-26952-01	Screw, Phi Hd Thd Roll 1/4-20	4A	7
12-26952-01	Screw, Phi Hd Thd Roll 1/4-20	4	7
12-26967-01	Spring, Swivel	4	6
12-26967-01	Spring, Swivel	4A	6
12-26968-01	Bumper	4A	2
12-26968-01	Bumper	4	2
12-27299-02	CRT, 14 Inch Flat (Green)	3A	3
12-27299-02	CRT, 14 Inch Flat (Green)	3	3
12-27299-03	CRT, 14 Inch Flat (Amber)	3	3
12-27299-03	CRT, 14 Inch Flat (Amber)	3A	3
12-27760-01	CRT, 14 Inch Flat (White)	3A	3
12-27760-01	CRT, 14 Inch Flat (White)	3	3
12-33394-01	Switch, (S1) Rocker (DPST, 16A 125V/250V)	5A	3
36-10267-05	Label, "Danger High Voltage"	3A	Not Shown
36-10267-05	Label, "Danger High Voltage"	3	Not Shown
36-26330-05	Label, "Regulatory VT330"	1	Not Shown
36-26330-08	Label, "Regulatory VT330"	1A	Not Shown
36-26331-07	Label, "Serial VT330-A2"	1	Not Shown
36-26331-08	Label, "Serial VT330-A3"	1	Not Shown
36-26331-09	Label, "Serial VT330-B2"	1	Not Shown
36-26331-10	Label, "Serial VT330-B3"	1	Not Shown
36-26331-11	Label, "Serial VT330-C2"	1	Not Shown
36-26331-12	Label, "Serial VT330-C3"	1	Not Shown
36-33640-01	Label, "Serial VT330-G2"	1A	Not Shown
36-33640-02	Label, "Serial VT330-H2"	1A	Not Shown
36-33640-03	Label, "Serial VT330-J2"	1A	Not Shown
54-16903-01	Module, Graphic Bitmap	2	7
54-16905-01	Module, Monochrome Monitor Power Supply	2	2
54-16907-01	Module, Monochrome Video Amplifier	2	5
54-16909-01	Module, Monochrome CPU	2	11
54-20122-01	Module, Monochrome Monitor Power Supply	2A	2
54-20124-01	Module, Monochrome CPU	2A	6

NOTE

When the description includes "added" or "deleted, ALWAYS refer to the figure parts list for the latest part description.

INDEX BY DEC PART NUMBER VT330 VIDEO TERMINAL

PART NO.	DESCRIPTION	FIG NO.	ITEM NO.
70-20773-01	LED Assembly	3	2
70-20773-01	LED Assembly	3A	2
70-22617-01	CRT/CHASSIS/BEZEL ASSEMBLY (White) (Original Design)	3	N/A
70-22617-01	CRT/CHASSIS/BEZEL ASSEMBLY (White) (Original Design)	1	2
70-22617-02	CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Original Design)	3	N/A
70-22617-02	CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Original Design)	2	1
70-22617-03	CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Original Design)	3	N/A
70-22617-03	CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Original Design)	2	1
70-22618-01	Video Control Assembly	3	15
70-22618-01	Video Control Assembly	3A	14
70-22619-01	Yoke Assembly	3A	9
70-22619-01	Yoke Assembly	3	9
70-22620-01	INLET/SWITCH ASSEMBLY (Original Design)	3	14
70-22620-01	INLET/SWITCH ASSEMBLY (Original Design)	5	N/A
70-22621-01	Chassis Assembly	3	10
70-22622-01	ENCLOSURE/BASE ASSEMBLY, REAR (Original Design)	2	12
70-22622-01	ENCLOSURE/BASE ASSEMBLY, REAR (Original Design)	4	N/A
70-22623-04	Cartridge, ROM	2	8
70-23277-C	Cable Assembly, Video Input	2	6
70-23716-01	TERMINAL SUB-ASSEMBLY (White) (Original Design)	2	N/A
70-23716-01	TERMINAL SUB-ASSEMBLY (White) (Original Design)	1	1
70-23716-02	TERMINAL SUB-ASSEMBLY (Green) (Original Design)	2	N/A
70-23716-02	TERMINAL SUB-ASSEMBLY (Green) (Original Design)	1	1
70-23716-03	TERMINAL SUB-ASSEMBLY (Amber) (Original Design)	2	N/A
70-23716-03	TERMINAL SUB-ASSEMBLY (Amber) (Original Design)	1	1
70-23755-01	Filter Assembly	5	4
70-23761-01	Screen Assembly, Rear Enclosure	4	5
70-24226-01	Cable Assembly, Ground	3	5
70-24292-01	Wire Assembly, Power (P501)	5	1
70-24507-01	Ground Assembly, Braid (Not Shown)	3	17
70-24507-01	Ground Assembly, Braid (Not Shown)	3A	16
70-26549-01	Receptacle Assembly, AC	3A	17
70-26550-01	SWITCH ASSEMBLY (Modified Design)	5A	N/A
70-26550-01	SWITCH ASSEMBLY (Modified Design)	3A	13
70-26552-01	Cable Assembly, Video Input	2A	5
70-26555-01	TERMINAL SUB-ASSEMBLY (White) (Modified Design)	1A	1
70-26555-01	TERMINAL SUB-ASSEMBLY (White) (Modified Design)	2A	N/A

NOTE

When the description includes "added" or "deleted, ALWAYS refer to the figure parts list for the latest part description.

INDEX BY DEC PART NUMBER **VT330 VIDEO TERMINAL**

PART NO.	DESCRIPTION	FIG NO.	ITEM NO.
70-26555-02	TERMINAL SUB-ASSEMBLY (Green)(Modified Design)	1A	1
70-26555-02	TERMINAL SUB-ASSEMBLY (Green)(Modified Design)	2A	N/A
70-26555-03	TERMINAL SUB-ASSEMBLY (Amber)(Modified Design)	1A	1
70-26555-03	TERMINAL SUB-ASSEMBLY (Amber)(Modified Design)	2A	N/A
70-26556-01	CRT/CHASSIS/BEZEL ASSEMBLY (White) (Modified Design)	2A	1
70-26556-01	CRT/CHASSIS/BEZEL ASSEMBLY (White) (Modified Design)	3A	N/A
70-26556-02	CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Modified Design)	3A	N/A
70-26556-02	CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Modified Design)	2A	1
70-26556-03	CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Modified Design)	2A	1
70-26556-03	CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Modified Design)	3A	N/A
70-26558-01	Chassis Assembly	3A	10
70-26559-01	Screen Assembly, Rear Enclosure	4A	5
70-26560-01	ENCLOSURE/BASE ASSEMBLY, REAR(Modified Design)	2A	7
70-26560-01	ENCLOSURE/BASE ASSEMBLY, REAR(Modified Design)	4A	N/A
70-26569-01	Cable Assembly, CRT Ground(Replaces 70-23735-01)	3	18
70-26571-01	Cable Assembly, Ground	3A	5
74-32382-01	Bezel, Front	3	1
74-32382-01	Bezel, Front	3A	1
74-32386-01	Base, Swivel	4	1
74-32386-01	Base, Swivel	4A	1
74-32389-01	Panel, Rear	2	14
74-32389-01	Panel, Rear	2A	9
74-32392-01	Brake, Swivel	4	3
74-32392-01	Brake, Swivel	4A	3
74-32401-01	Cover, RS232	2A	8
74-32401-01	Cover, RS232	2	13
74-32557-01	Pivot, Swivel	4A	4
74-32557-01	Pivot, Swivel	4	4
74-32952-01	Bracket, Power Switch	5	2
74-33851-01	Logo, "DIGITAL"	3	Not Shown
74-33851-01	Logo, "DIGITAL"	3A	Not Shown
74-33852-01	Nameplate, "VT330"	3	Not Shown
74-33852-04	Nameplate, "VT330"	3A	Not Shown
74-34218-01	Shield, EMI Filter	3	11
74-34914-01	Bracket, Grounding (Replaces 74-35082-01)	3	19
74-38670-01	Bracket, Power Switch	5A	2
74-39870-01	Cap, Power Switch	5A	6
90-00049-24	Screw, Sems Phl Pan Hd No. 6-32 x 5/16	2	3
90-00049-24	Screw, Sems Phl Pan Hd No. 6-32 x 5/16	2A	3
90-00049-24	Screw, Sems Phl Pan Hd No. 6-32 x 5/16	3A	15
90-00049-24	Screw, Sems Phl Pan Hd No. 6-32 x 5/16	3	16

*****NOTE*****

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PART NO.	DESCRIPTION	FIG NO.	ITEM NO.
90-06010-01	Screw, Phi Pan Hd No. 4-40 x 5/16	2	9
90-06565-01	Nut, Kep No. 10-32 x 3/8	3	12
90-06565-01	Nut, Kep No. 10-32 x 3/8	3A	11
90-09800-08	Screw, Self-Tap Phi Pan Hd No. 8-16 x 1/2	3A	6
90-09800-08	Screw, Self-Tap Phi Pan Hd No. 8-16 x 1/2	3	6
90-09996-00	Tie, Cable	5	5
90-09996-00	Tie, Cable	5A	4
90-10355-01	Tie, Twist With Standoff	3A	12
90-10355-01	Tie, Twist With Standoff	3	13
90-10763-01	Standoff	2	10
N/A	VT330 TERMINAL UNIT ASSEMBLY(Modified Design)	1A	N/A
N/A	VT330 TERMINAL UNIT ASSEMBLY(Original Design)	1	N/A
VT330-A2	VT330-A2 120V	1	N/A
VT330-A3	VT330-A3 240V	1	N/A
VT330-B2	VT330-B2 120V	1	N/A
VT330-B3	VT330-B3 240V	1	N/A
VT330-C2	VT330-C2 120V	1	N/A
VT330-C3	VT330-C3 240V	1	N/A
VT330-G2	VT330-G2 110-240V	1A	N/A
VT330-H2	VT330-H2 110-240V	1A	N/A
VT330-J2	VT330-J2 110-240V	1A	N/A

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DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM NO.
Base, Swivel	74-32386-01	4A	1
Base, Swivel	74-32386-01	4	1
Bezel, Front	74-32382-01	3	1
Bezel, Front	74-32382-01	3A	1
Bracket, Grounding (Replaces 74-35082-01)	74-34914-01	3	19
Bracket, Power Switch	74-38670-01	5A	2
Bracket, Power Switch	74-32952-01	5	2
Brake, Swivel	74-32392-01	4A	3
Brake, Swivel	74-32392-01	4	3
Bumper	12-26968-01	4	2
Bumper	12-26968-01	4A	2
Cable Assembly, CRT Ground (Replaces 70-23735-01)	70-26569-01	3	18
Cable Assembly, Ground	70-26571-01	3A	5
Cable Assembly, Ground	70-24226-01	3	5
Cable Assembly, Video Input	70-26552-01	2A	5
Cable Assembly, Video Input	70-23277-01	2	6
Cap, Power Switch	74-39870-01	5A	6
Cartridge, ROM	70-22623-04	2	8
Chassis Assembly	70-26558-01	3A	10
Chassis Assembly	70-22621-01	3	10
Clip, Cable	12-21249-06	3A	4
Clip, Cable	12-21249-04	3	4
Connector, Housing 4 Position	12-12167-01	5A	1
Cover, RS232	74-32401-01	2A	8
Cover, RS232	74-32401-01	2	13
CRT, 14 Inch Flat (Amber)	12-27299-03	3A	3
CRT, 14 Inch Flat (Amber)	12-27299-03	3	3
CRT, 14 Inch Flat (Green)	12-27299-02	3A	3
CRT, 14 Inch Flat (Green)	12-27299-02	3	3
CRT, 14 Inch Flat (White)	12-27760-01	3	3
CRT, 14 Inch Flat (White)	12-27760-01	3A	3
CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Modified Design)	70-26556-03	3A	N/A
CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Modified Design)	70-26556-03	2A	1
CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Original Design)	70-22617-03	2	1
CRT/CHASSIS/BEZEL ASSEMBLY (Amber) (Original Design)	70-22617-03	3	N/A
CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Modified Design)	70-26556-02	3A	N/A
CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Original Design)	70-26556-02	2A	1
CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Original Design)	70-22617-02	3	N/A
CRT/CHASSIS/BEZEL ASSEMBLY (Green) (Original Design)	70-22617-02	2	1
CRT/CHASSIS/BEZEL ASSEMBLY (White) (Modified Design)	70-26556-01	3A	N/A

NOTE

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DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM NO.
CRT/CHASSIS/BEZEL ASSEMBLY (White)(Modified Design)	70-26556-01	2A	1
CRT/CHASSIS/BEZEL ASSEMBLY (White)(Original Design)	70-22617-01	2	1
CRT/CHASSIS/BEZEL ASSEMBLY (White)(Original Design)	70-22617-01	3	N/A
ENCLOSURE/BASE ASSEMBLY, REAR (Modified Design)	70-26560-01	4A	N/A
ENCLOSURE/BASE ASSEMBLY, REAR (Modified Design)	70-26560-01	2A	7
ENCLOSURE/BASE ASSEMBLY, REAR (Original Design)	70-22622-01	2	12
ENCLOSURE/BASE ASSEMBLY, REAR (Original Design)	70-22622-01	4	N/A
Filter Assembly	70-23755-01	5	4
Ground Assembly, Braid (Not Shown)	70-24507-01	3	17
Ground Assembly, Braid (Not Shown)	70-24507-01	3A	16
INLET/SWITCH ASSEMBLY (Original Design)	70-22620-01	3	14
INLET/SWITCH ASSEMBLY (Original Design)	70-22620-01	5	N/A
Label, "Danger High Voltage"	36-10267-05	3A	Not Shown
Label, "Danger High Voltage"	36-10267-05	3	Not Shown
Label, "Regulatory VT330"	36-26330-05	1	Not Shown
Label, "Regulatory VT330"	36-26330-08	1A	Not Shown
Label, "Serial VT330-A2"	36-26331-07	1	Not Shown
Label, "Serial VT330-A3"	36-26331-08	1	Not Shown
Label, "Serial VT330-B2"	36-26331-09	1	Not Shown
Label, "Serial VT330-B3"	36-26331-10	1	Not Shown
Label, "Serial VT330-C2"	36-26331-11	1	Not Shown
Label, "Serial VT330-C3"	36-26331-12	1	Not Shown
Label, "Serial VT330-G2"	36-33640-01	1A	Not Shown
Label, "Serial VT330-H2"	36-33640-02	1A	Not Shown
Label, "Serial VT330-J2"	36-33640-03	1A	Not Shown
LED Assembly	70-20773-01	3	2
LED Assembly	70-20773-01	3A	2
Logo, "DIGITAL"	74-33851-01	3	Not Shown
Logo, "DIGITAL"	74-33851-01	3A	Not Shown
Magnet, Pincushion (15.5 Gauss)	12-23217-03	3	8
Magnet, Pincushion (15.5 Gauss)	12-23217-03	3A	8
Magnet, Pincushion (6.0 Gauss)	12-23217-01	3A	8
Magnet, Pincushion (6.0 Gauss)	12-23217-01	3	8
Magnet, Pincushion (8.5 Gauss)	12-23217-02	3	8
Magnet, Pincushion (8.5 Gauss)	12-23217-02	3A	8
Module, Graphic Bitmap	54-16903-01	2	7
Module, Monochrome CPU	54-20124-01	2A	6
Module, Monochrome CPU	54-16909-01	2	11
Module, Monochrome Monitor Power Supply	54-16905-01	2	2
Module, Monochrome Monitor Power Supply	54-20122-01	2A	2
Module, Monochrome Video Amplifier	54-16907-01	2	5
Nameplate, "VT330"	74-33852-04	3A	Not Shown
Nameplate, "VT330"	74-33852-01	3	Not Shown
Nut, Kep No. 10-32 x 3/8	90-06565-01	3	12
Nut, Kep No. 10-32 x 3/8	90-06565-01	3A	11

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DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM NO.
Panel, Rear	74-32389-01	2	14
Panel, Rear	74-32389-01	2A	9
Pivot, Swivel	74-32557-01	4	4
Pivot, Swivel	74-32557-01	4A	4
Receptacle Assembly, AC	70-26549-01	3A	17
Screen Assembly, Rear Enclosure	70-26559-01	4A	5
Screen Assembly, Rear Enclosure	70-23761-01	4	5
Screw, Hex Hd No. 10-32 x 5/16	12-26951-01	2A	4
Screw, Hex Hd No. 10-32 x 9/16	12-26951-01	2	4
Screw, Phl Hd Thd Roll 1/4-20	12-26952-01	4	7
Screw, Phl Hd Thd Roll 1/4-20	12-26952-01	4A	7
Screw, Phl Pan Hd No. 4-40 x 5/16	90-06010-01	2	9
Screw, Self-Tap Phl Pan Hd No. 8-16 x 1/2	90-09800-08	3	6
Screw, Self-Tap Phl Pan Hd No. 8-16 x 1/2	90-09800-08	3A	6
Screw, Sems Phl Pan Hd No. 6-32 x 5/16	90-00049-24	2	3
Screw, Sems Phl Pan Hd No. 6-32 x 5/16	90-00049-24	2A	3
Screw, Sems Phl Pan Hd No. 6-32 x 5/16	90-00049-24	3	16
Screw, Sems Phl Pan Hd No. 6-32 x 5/16	90-00049-24	3A	15
Shield, EMI Filter	74-34218-01	3	11
Spring, Swivel	12-26967-01	4A	6
Spring, Swivel	12-26967-01	4	6
Standoff	90-10763-01	2	10
SWITCH ASSEMBLY (Modified Design)	70-26550-01	3A	13
SWITCH ASSEMBLY (Modified Design)	70-26550-01	5A	N/A
Switch, (S1) Rocker (DPST, 16A 125V/250V)	12-33394-01	5A	3
Switch, (S1) Rocker (DPST, 16A 125V/250V)	12-26116-01	5	3
TERMINAL SUB-ASSEMBLY (Amber)(Modified Design)	70-26555-03	2A	N/A
TERMINAL SUB-ASSEMBLY (Amber)(Modified Design)	70-26555-03	1A	1
TERMINAL SUB-ASSEMBLY (Amber)(Original Design)	70-23716-03	1	1
TERMINAL SUB-ASSEMBLY (Amber)(Original Design)	70-23716-03	2	N/A
TERMINAL SUB-ASSEMBLY (Green)(Modified Design)	70-26555-02	1A	1
TERMINAL SUB-ASSEMBLY (Green)(Modified Design)	70-26555-02	2A	N/A
TERMINAL SUB-ASSEMBLY (Green)(Original Design)	70-23716-02	2	N/A
TERMINAL SUB-ASSEMBLY (Green)(Original Design)	70-23716-02	1	1
TERMINAL SUB-ASSEMBLY (White)(Modified Design)	70-26555-01	1A	1
TERMINAL SUB-ASSEMBLY (White)(Modified Design)	70-26555-01	2A	N/A
TERMINAL SUB-ASSEMBLY (White)(Original Design)	70-23716-01	2	N/A
TERMINAL SUB-ASSEMBLY (White)(Original Design)	70-23716-01	1	1
Terminal, 18-24 AWG	12-12170-03	5A	5
Tie, Cable	90-09996-00	5	5
Tie, Cable	90-09996-00	5A	4
Tie, Twist With Standoff	90-10355-01	3	13
Tie, Twist With Standoff	90-10355-01	3A	12
Video Control Assembly	70-22618-01	3	15
Video Control Assembly	70-22618-01	3A	14

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VT330 VIDEO TERMINAL

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM NO.
VT330 TERMINAL UNIT ASSEMBLY(Modified Design)	N/A	1A	N/A
VT330 TERMINAL UNIT ASSEMBLY(Original Design)	N/A	1	N/A
VT330-A2 120V	VT330-A2	1	N/A
VT330-A3 240V	VT330-A3	1	N/A
VT330-B2 120V	VT330-B2	1	N/A
VT330-B3 240V	VT330-B3	1	N/A
VT330-C2 120V	VT330-C2	1	N/A
VT330-C3 240V	VT330-C3	1	N/A
VT330-G2 110-240V	VT330-G2	1A	N/A
VT330-H2 110-240V	VT330-H2	1A	N/A
VT330-J2 110-240V	VT330-J2	1A	N/A
Washer, Lock	12-26940-01	3A	7
Washer, Lock	12-26940-01	3	7
Wire Assembly, Power (P501)	70-24292-01	5	1
Yoke Assembly	70-22619-01	3A	9
Yoke Assembly	70-22619-01	3	9

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