



# ILLUSTRATED PARTS BREAKDOWN

# VR201

## MONOCHROME MONITOR (12 in.)

### HOW TO USE THE IPB

#### GENERAL

This IPB is compiled following the organization and nomenclature of the engineering drawing structure.

#### MAJOR ASSEMBLY LOCATOR (When Applicable)

The Major Assembly Locator (first illustration) is an index that provides a description and a figure reference for all illustrations used in this manual.

#### INDENTED PARTS LIST

This manual identifies each assembly being broken down (figure reference callout), and all parts of that assembly. Further breakdown of an assembly is shown by an asterisk (\*) preceding the item callouts in the Description Column. The number of asterisks preceding an item is used to denote the subordination of that item with respect to the Major Assembly. A single asterisk preceding an item description indicates that the item is part of the major assembly being illustrated. Items that are subordinate to single asterisks items, are denoted by two asterisks (\*\*) and immediately follow the related single asterisk item. Additional asterisks are used, as required, to denote further subordination. This system of part identification, provides a means for the user to identify the next higher assembly item and make alternate selections for parts when the required replacement part of assembly is not immediately available.

#### COLUMN CALLOUT DESCRIPTION

**Figure and Item** - Indicates the figure number and item number of each part.

**Description** - Lists the name of the part and pertinent specifications (when required). Asterisks preceding the description denote the subordination of the part to the next higher assembly.

**DEC Part No.** - Lists the Digital part ordering number. A blank in this column indicates a Digital part number was not assigned at the time of publication.

**ECO Cut-In** - The notation at the top of this column indicates the ECO level of the system (option), at which the IPB was initially prepared. Subsequent ECO level designations, that modify existing parts or add new parts to the device, are inserted in the ECO Cut-In column next to the part that is added or modified.

**Used On Code** - Letters in this column correspond to the variation codes assigned in Figure 1. Parts with an Alpha notation(s) are used only in those option variations. A blank indicates that the part is used on all option variations.

**Ref Fig No.** - A cross reference between illustrations. For each Major Assembly, the number in this column denotes the figure of the next higher assembly. For all subassemblies, the number in this column denotes the figure showing additional detailed breakdown.

#### PART NUMBER/PART DESCRIPTION SORT SECTION

Parts are sorted both numerically and alphabetically by description, referenced to a location within the IPB, by figure number and item number.

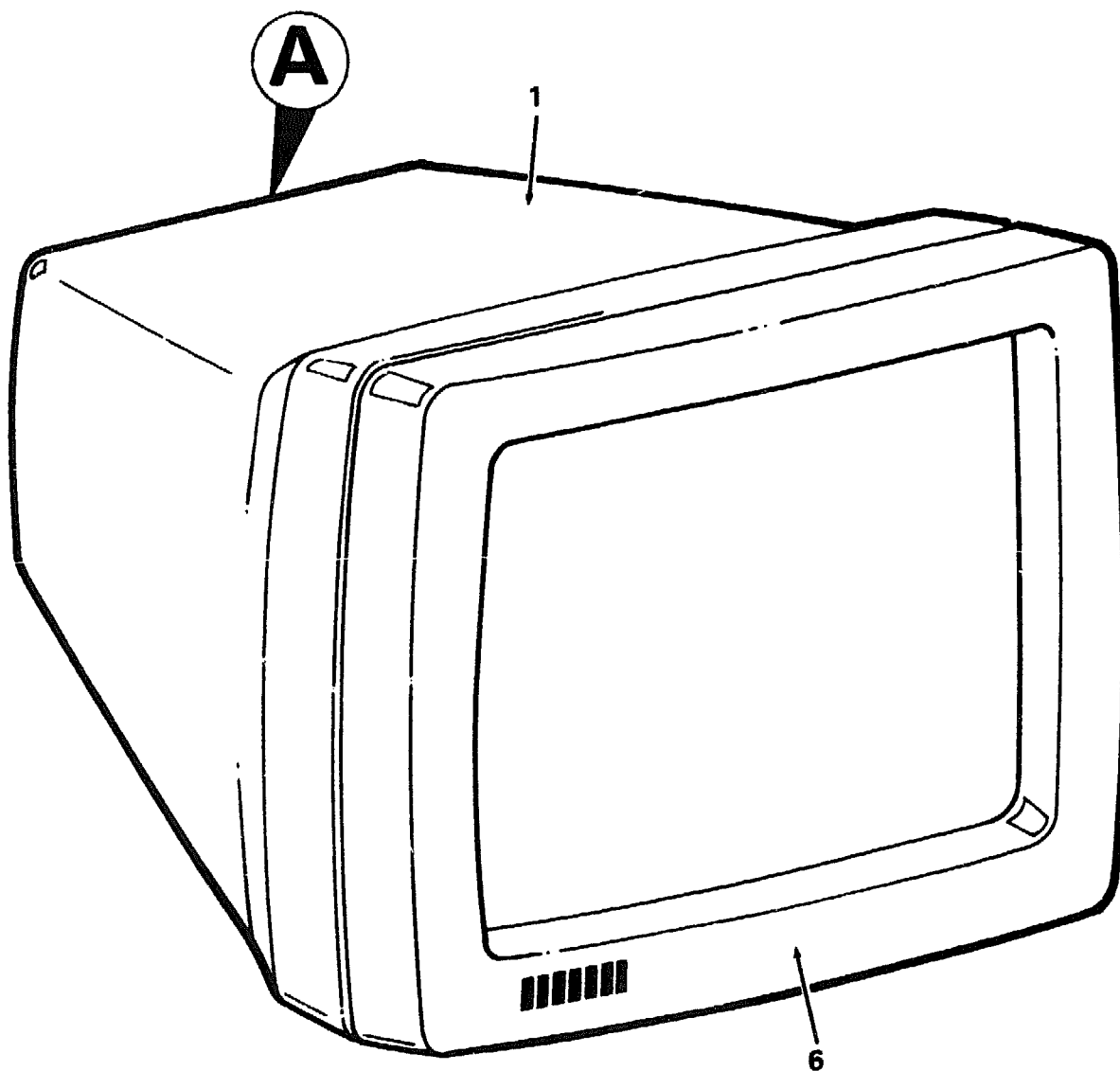
| REVISION HISTORY |           |             |           | OTHER IPB MANUALS REQUIRED TO SUPPORT THIS OPTION . . . . . |
|------------------|-----------|-------------|-----------|-------------------------------------------------------------|
| PRINTING         | ECO LEVEL |             | DATE      |                                                             |
| 4th Printing     | VR201     | 00000-00008 | 21-DEC-87 | N/A                                                         |
|                  | 70-19578  | VR201-00008 |           |                                                             |
|                  | 70-19579  | 00000-00003 |           |                                                             |

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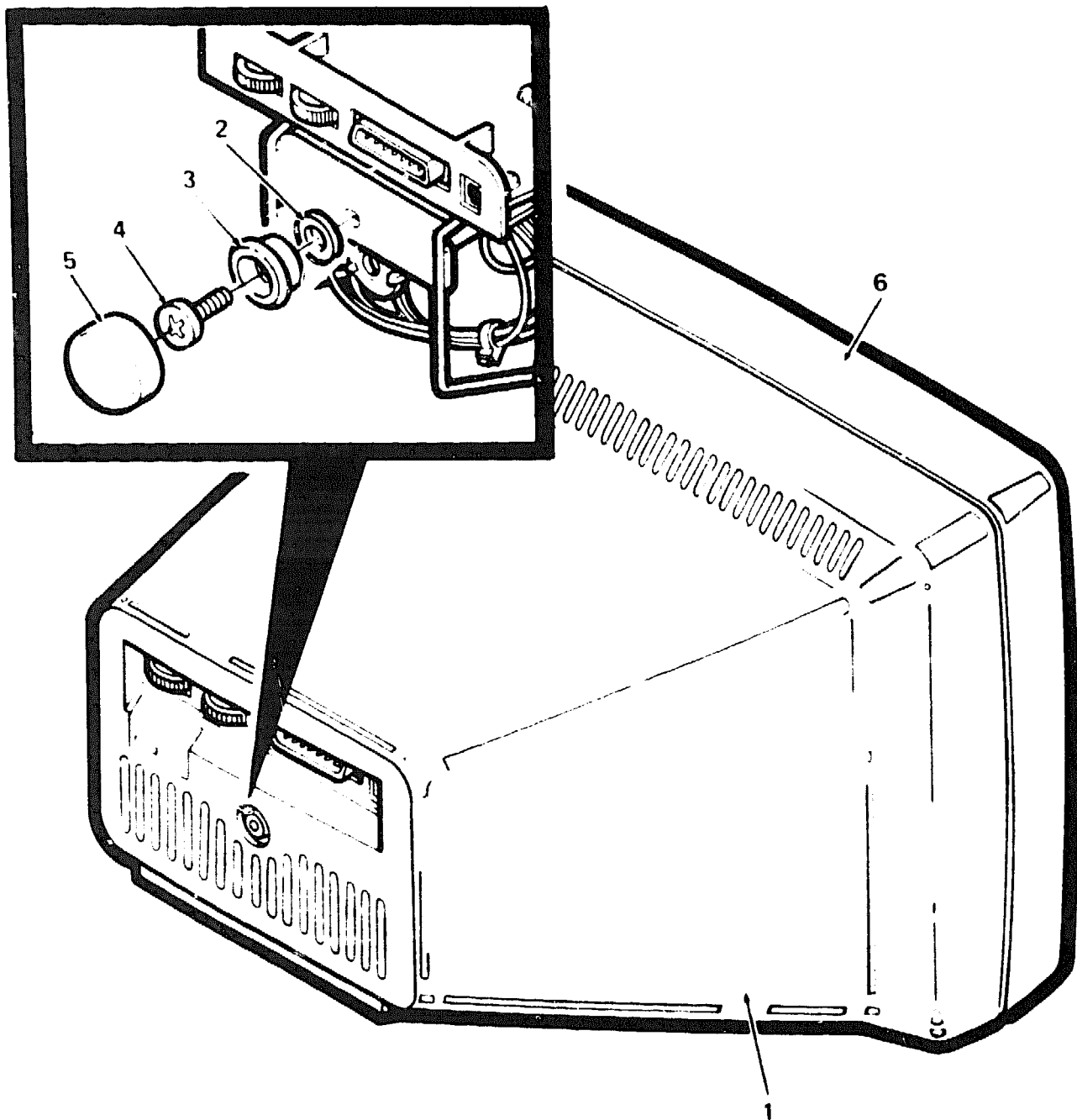
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VR201-01

Figure 1. VR201 Monitor Assembly (Sheet 1 of 2)

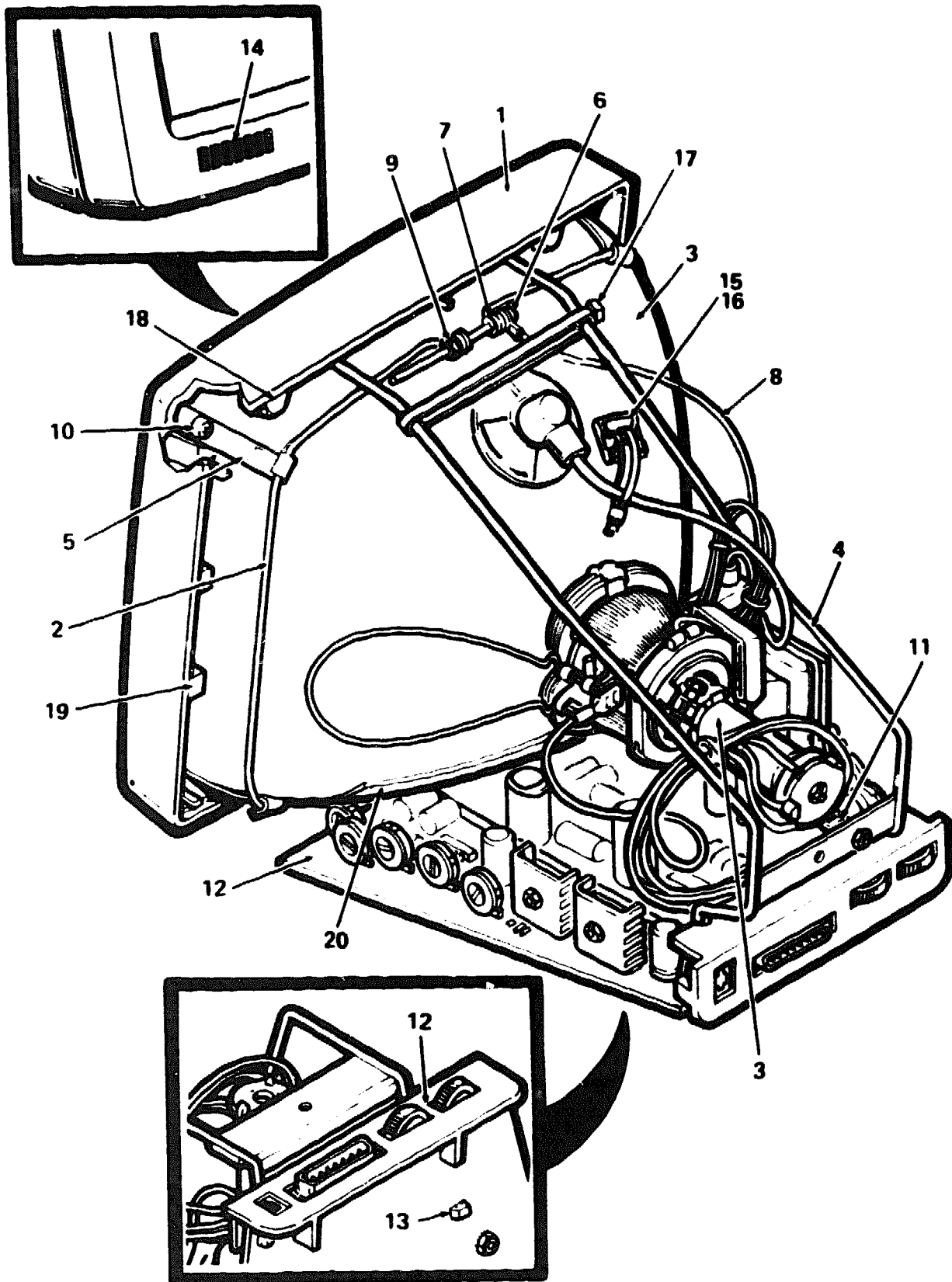


**A**

VR201 01A

Figure 1. VR201 Monitor Assembly (Sheet 2 of 2)

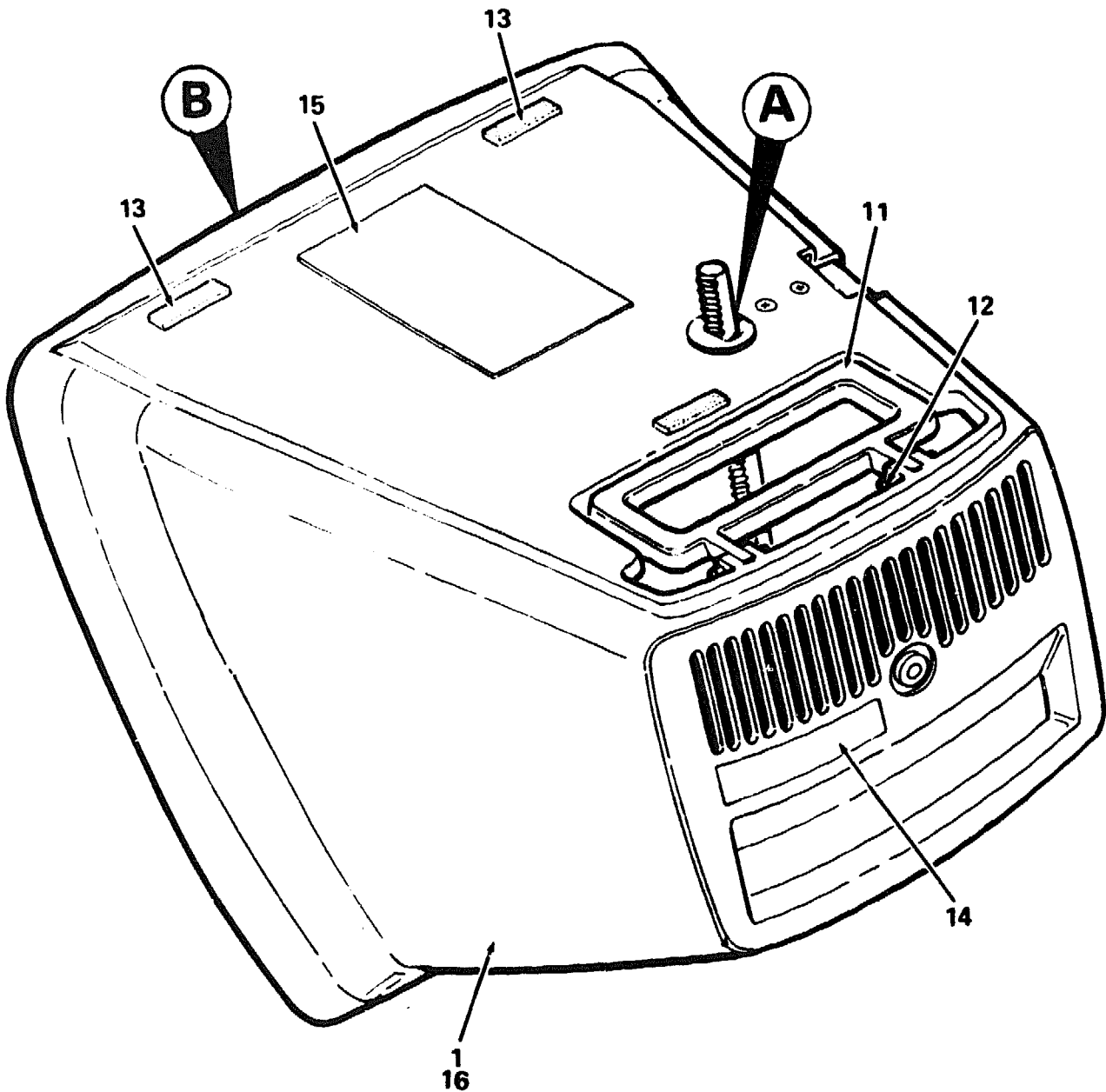
| FIG.<br>&<br>ITEM<br>NO. | DESCRIPTION                                                                                 | DEC<br>PART NO. | ECO<br>CUT-IN<br>VR201<br>00000 | USED ON<br>CODE | REF<br>FIG<br>NO |
|--------------------------|---------------------------------------------------------------------------------------------|-----------------|---------------------------------|-----------------|------------------|
| 1                        | VR201 MONITOR ASSEMBLY                                                                      |                 |                                 |                 |                  |
|                          | Code A Used on Model VR201 A 12 in.<br>Monochrome (Black White) Monitor<br>W White Phosphor | VR201 A         |                                 | A               |                  |
|                          | Code B Used on Model VR201 B 12 in.<br>Monochrome (Black White) Monitor<br>W Green Phosphor | VR201 B         |                                 | B               |                  |
|                          | Code C Used on Model VR201 C 12 in.<br>Monochrome (Black White) Monitor<br>W Amber Phosphor | VR201 C         |                                 | C               |                  |
| 1                        | * REAR COVER ASSEMBLY                                                                       | 70-19579-00     |                                 |                 | 3                |
| 2                        | * Washer, Flat No. 6                                                                        | 90-06659-00     |                                 |                 |                  |
| 3                        | * Washer, Plastic                                                                           | 12-20292-01     |                                 |                 |                  |
| 4                        | * Screw, Phil Pan Hd No. 6-32 x 5-8                                                         | 90-06025-01     |                                 |                 |                  |
| 5                        | * Cap, Snap Off                                                                             | 12-20293-01     |                                 |                 |                  |
| 6                        | * BEZEL ASSEMBLY (White Phosphor)                                                           | 70-19578-02     |                                 | A               | 2                |
|                          | * BEZEL ASSEMBLY (Green Phosphor)                                                           | 70-19578-01     |                                 | B               | 2                |
|                          | * BEZEL ASSEMBLY (Amber Phosphor)                                                           | 70-19578-02     |                                 | C               | 2                |



VR201-02

Figure 2. Bezel Assembly

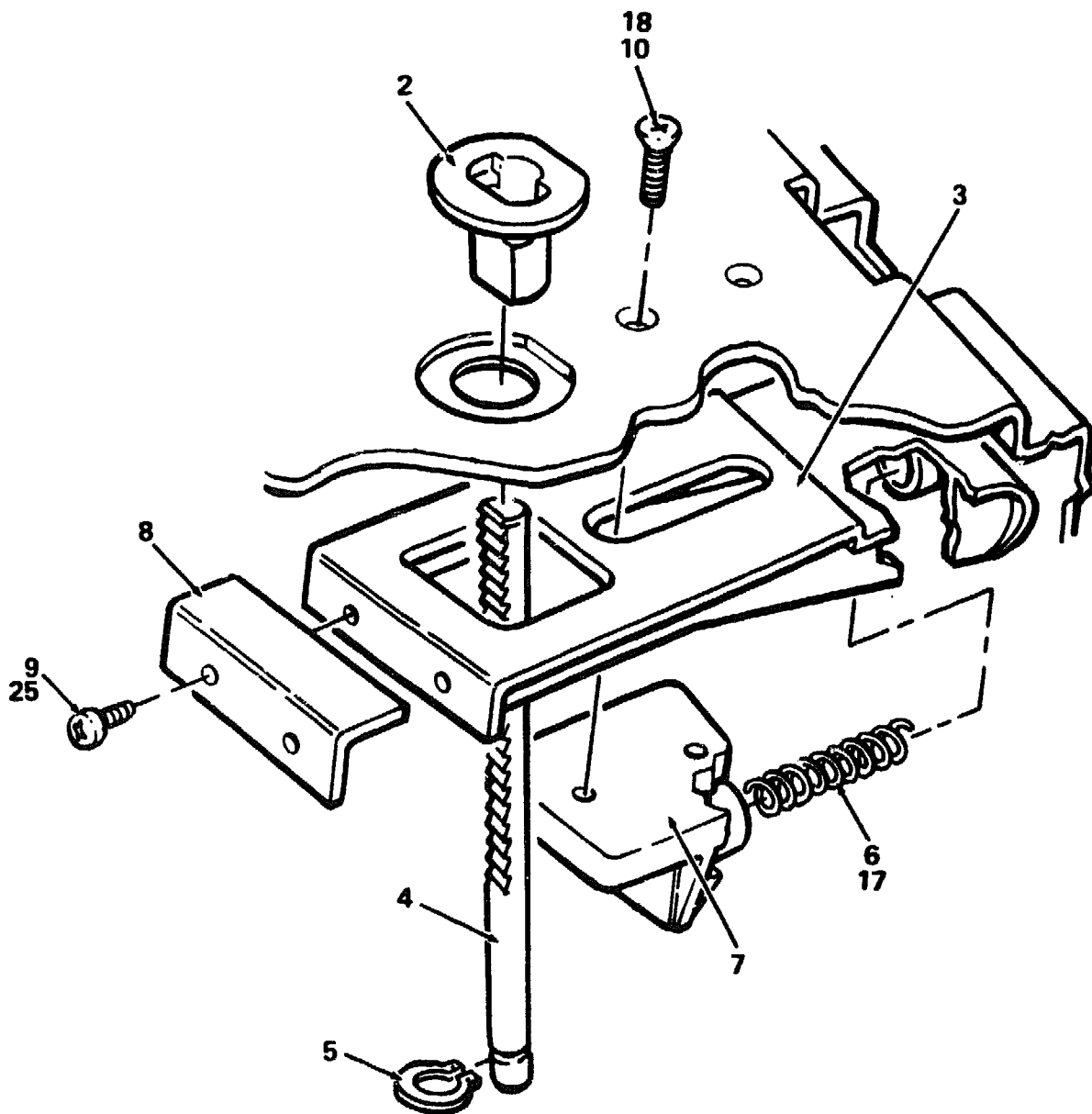
| FIG.<br>&<br>ITEM<br>NO. | DESCRIPTION                                   | DEC<br>PART NO. | ECO<br>CUT-IN<br>70-19578<br>00000 | USED ON<br>CODE | REF<br>FIG<br>NO. |
|--------------------------|-----------------------------------------------|-----------------|------------------------------------|-----------------|-------------------|
| 2-                       | BEZEL ASSEMBLY (White Phosphor)               | 70-19578-00     |                                    | A               | 1                 |
|                          | BEZEL ASSEMBLY (Green Phosphor)               | 70-19578-01     |                                    | B               | 1                 |
|                          | BEZEL ASSEMBLY (Amber Phosphor)               | 70-19578-02     |                                    | C               | 1                 |
| 1                        | *Bezel, CRT                                   | 74-26539-01     |                                    |                 |                   |
| 2                        | *Bracket, Wire Form Weldment                  | 70-19524-00     |                                    |                 |                   |
| 3                        | *CRT and YOKE ASSEMBLY (White Phosphor)       | 70-19722-00     |                                    | A               |                   |
|                          | *CRT and YOKE ASSEMBLY (Green Phosphor)       | 70-19722-01     |                                    | B               |                   |
|                          | *CRT and YOKE ASSEMBLY (Amber Phosphor)       | 70-19722-02     |                                    | C               |                   |
| 4                        | *Wire Tension Frame (deleted)                 | 74-26541-01     |                                    |                 |                   |
|                          | *Wire Tension Weldment (added)                | 70-19798-00     | 00002                              |                 |                   |
| 5                        | *Clip, CRT Tension (deleted)                  | 74-26542-01     |                                    |                 |                   |
|                          | *Clip, Spring (added)                         | 74-26542-02     | 00006                              |                 |                   |
| 6                        | *Screw, Phl Pan Hd No. 6-32 x 2-1/4 (deleted) | 90-07818-01     |                                    |                 |                   |
|                          | *Screw, Phl Pan Hd No. 6-32 x 2-1/4 (added)   | 90-07658-01     | 00001                              |                 |                   |
|                          | *Screw, Phl Pan Hd No. 6-32 x 2-1/4 (deleted) | 90-07658-01     |                                    |                 |                   |
|                          | *Screw, Phl Pan Hd No. 6-32 x 2-1/2 (added)   | 90-00038-18     | 00004                              |                 |                   |
| 7                        | *Washer, Flat (deleted)                       | 90-06659-00     | 00001                              |                 |                   |
| 8                        | *Ground Wire Assembly (10 in.)                | 70-19723-01     |                                    |                 |                   |
| 9                        | *Nut, Ela-Stop                                | 90-08055-00     |                                    |                 |                   |
| 10                       | *Screw, Self-Tap Phl Hd No. 6-19 x 1/4        | 90-09800-02     |                                    |                 |                   |
| 11                       | *Ground Wire Assembly (4 in.)                 | 70-19723-00     |                                    |                 |                   |
| 12                       | *Monitor Board Assembly                       | 70-19584-00     |                                    |                 |                   |
| 13                       | **Fastner, Wire Push Mounting                 | 12-20114-01     |                                    |                 |                   |
| 14                       | *Logo, "Digital" (added)                      | 74-27428-01     | 00003                              |                 |                   |
| 15                       | *Cable Tie Mount (added)                      | 90-08264-00     | 00003                              |                 |                   |
| 16                       | *Cable Tie (added)                            | 90-07880-00     | 00003                              |                 |                   |
| 17                       | *Cable Tie (added)                            | 90-09617-00     | 00003                              |                 |                   |
| 18                       | *Bumper (deleted)                             | 90-09624-00     |                                    |                 |                   |
|                          | *Bumper (added)                               | 74-29464-01     | 00004                              |                 |                   |
|                          | *Bumper (deleted)                             | 74-29464-01     |                                    |                 |                   |
|                          | *Bumper (Gray)(added)                         | 74-29464-04     | 00006                              |                 |                   |
| 19                       | *Bumper (deleted)                             | 12-09750-01     |                                    |                 |                   |
|                          | *Bumper (added)                               | 74-29464-02     | 00004                              |                 |                   |
|                          | *Bumper (deleted)                             | 74-29464-02     |                                    |                 |                   |
|                          | *Bumper (Blue)(added)                         | 74-29464-05     | 00006                              |                 |                   |
|                          | *Bumper (added)                               | 74-29464-03     | 00004                              |                 |                   |
|                          | *Bumper (deleted)                             | 74-29464-03     |                                    |                 |                   |
|                          | *Bumper (Brown)(added)                        | 74-29464-06     | 00006                              |                 |                   |
| 20                       | *Insulator, CRT (added)                       | 74-27754-01     | 00004                              |                 |                   |



BOTTOM VIEW

VR201-04

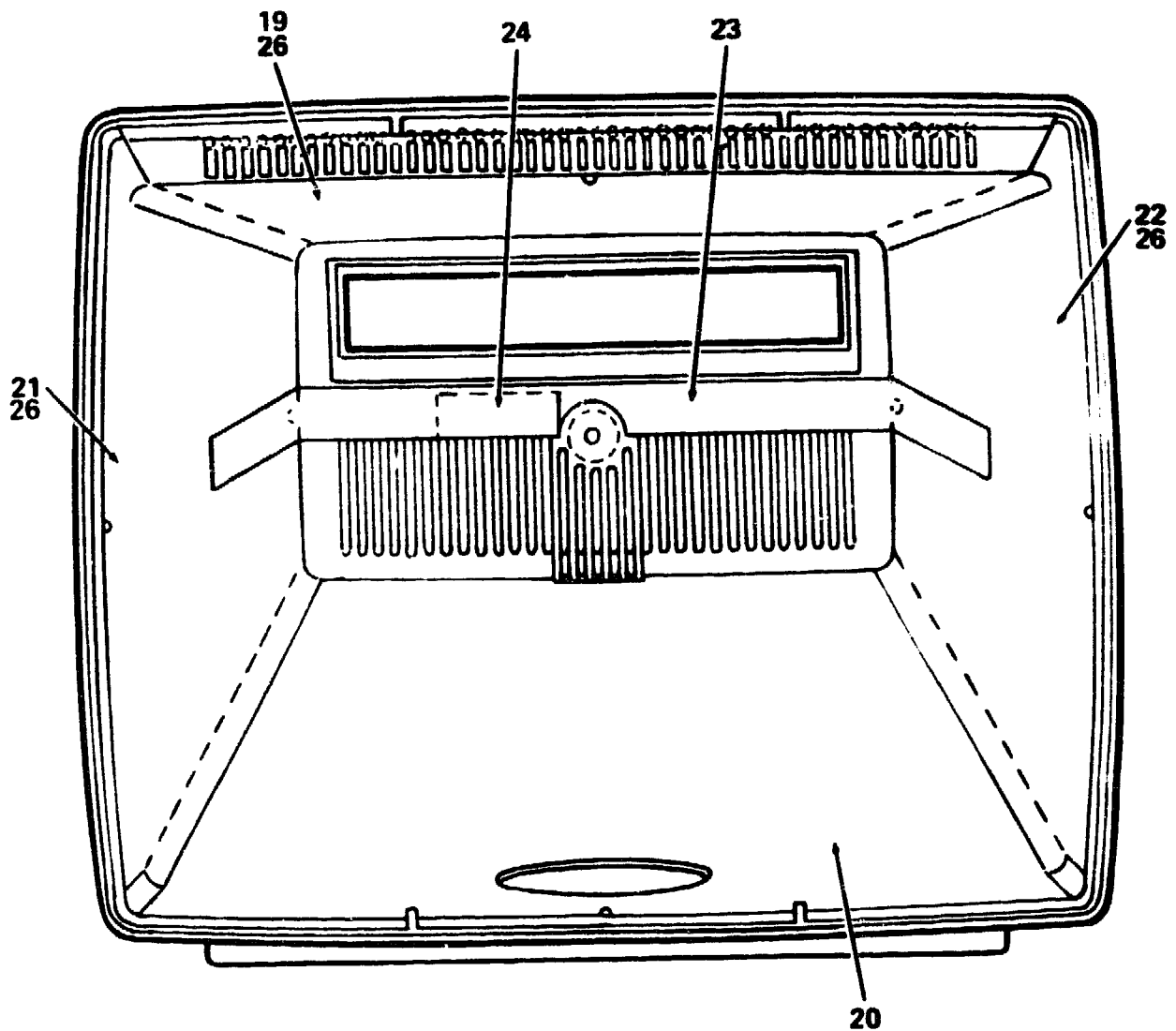
Figure 3. Rear Cover Assembly (Sheet 1 of 3)



**A**

VR201-04A

*Figure 3. Rear Cover Assembly (Sheet 2 of 3)*



**B**

VR201-03B

Figure 3. Rear Cover Assembly (Sheet 3 of 3)

| FIG.<br>&<br>ITEM<br>NO. | DESCRIPTION                                  | DEC<br>PART NO. | ECO<br>CUT-IN<br>70-19579<br>00000 | USED ON<br>CODE | REF<br>FIG<br>NO. |
|--------------------------|----------------------------------------------|-----------------|------------------------------------|-----------------|-------------------|
| 3-                       | REAR COVER ASSEMBLY                          | 70-19579-00     |                                    |                 |                   |
| 1                        | *Cover, Rear CRT (deleted)                   | 74-26540-01     | 00001                              |                 |                   |
| 2                        | *Bushing Insert (deleted)                    | 74-26996-01     | 00001                              |                 |                   |
| 3                        | *Button, Slide                               | 74-26806-01     |                                    |                 |                   |
| 4                        | *Shaft, Tilt                                 | 74-26805-01     |                                    |                 |                   |
| 5                        | *Retaining Ring (deleted)                    | 90-07785-00     | 00001                              |                 |                   |
| 6                        | *Spring, Compression (deleted)               | 12-20113-03     | 00001                              |                 |                   |
| 7                        | *Anchor, Tilt Bracket                        | 74-26807-01     |                                    |                 |                   |
| 8                        | *Bracket, Slide                              | 74-26808-01     |                                    |                 |                   |
| 9                        | *Screw, Phl Pan Hd No. 2-56 x 3/16 (deleted) | 90-10009-00     | 00001                              |                 |                   |
| 10                       | *Screw, Phl Flat Hd No. 6-32 x 3/8 (deleted) | 90-09099-02     | 00001                              |                 |                   |
| 11                       | *Handle                                      | 74-26809-01     |                                    |                 |                   |
| 12                       | *Pin, Roll                                   | 90-06518-00     |                                    |                 |                   |
| 13                       | *Bumper Strip                                | 12-18949-00     |                                    |                 |                   |
| 14                       | *Label, "Serial No."                         | 36-20216-01     |                                    |                 |                   |
| 15                       | *Label, "Regulations"                        | 36-20217-01     |                                    |                 |                   |
| 16                       | *Cover Assembly, Rear (added)                | 70-19797-01     | 00001                              |                 |                   |
| 17                       | *Spring, Compression (added)                 | 12-20841-01     | 00001                              |                 |                   |
| 18                       | *Screw, Flat Hd Phl No. 6-32 x 3/8 (added)   | 90-10158-04     | 00001                              |                 |                   |
| 19                       | *Shield, Top Copper (added)                  | 74-27814-01     | 00001                              |                 |                   |
|                          | *Shield, Top Copper (deleted)                | 74-27814-01     | 00002                              |                 |                   |
| 20                       | *Shield, Bottom Copper (added)               | 74-27817-01     | 00001                              |                 |                   |
|                          | *Shield, Bottom Copper (deleted)             | 74-27817-01     |                                    |                 |                   |
|                          | *Shield, Bottom Copper (added)               | 74-27817-02     | 00002                              |                 |                   |
| 21                       | *Shield, Left Copper (added)                 | 74-27815-01     | 00001                              |                 |                   |
|                          | *Shield, Left Copper (deleted)               | 74-27815-01     | 00002                              |                 |                   |
| 22                       | *Shield, Right Copper (added)                | 74-27816-01     | 00001                              |                 |                   |
|                          | *Shield, Right Copper (deleted)              | 74-27816-01     | 00002                              |                 |                   |
| 23                       | *Shield, Copper Strap (added)                | 74-27818-01     | 00001                              |                 |                   |
|                          | *Shield, Copper Strap (deleted)              | 74-27818-01     |                                    |                 |                   |
|                          | *Shield, Copper Strap (added)                | 74-27818-02     | 00002                              |                 |                   |
| 24                       | *Bumper (added)                              | 12-20842-01     | 00001                              |                 |                   |
| 25                       | *Screw, Phl Pan Hd No. 2-56 x 1/4 (added)    | 90-10421-01     | 00001                              |                 |                   |
| 26                       | *Shield, Top Copper (1 Piece)(added)         | 74-29894-02     | 00002                              |                 |                   |
|                          | LABELS (Not Shown)                           |                 |                                    |                 |                   |
|                          | *Label, "Serial" (Taiwan) (added)            | 36-20216-01     | 00003                              |                 |                   |
|                          | *Label, "Serial" (Hong Kong) (added)         | 36-20216-02     | 00003                              |                 |                   |
|                          | *Label, "Serial" (Hong Kong) (added)         | 36-20216-03     | 00003                              |                 |                   |
|                          | *Label, "Serial" (Spain) (added)             | 36-20216-04     | 00003                              |                 |                   |

## PART NUMBER/DESCRIPTION SORT



## VR201 MONITOR SORT BY DEC PART NUMBER

| PART NO.    | DESCRIPTION                            | FIG.<br>NO. | ITEM      |
|-------------|----------------------------------------|-------------|-----------|
| 12-09750-01 | Bumper (deleted)                       | 2           | 19        |
| 12-18949-00 | Bumper Strip                           | 3           | 13        |
| 12-20113-03 | Spring, Compression (deleted)          | 3           | 6         |
| 12-20114-01 | Fastner, Wire Push Mounting            | 2           | 13        |
| 12-20292-01 | Washer, Plastic                        | 1           | 3         |
| 12-20293-01 | Cap, Snap Off                          | 1           | 5         |
| 12-20841-01 | Spring, Compression (added)            | 3           | 17        |
| 12-20842-01 | Bumper (added)                         | 3           | 24        |
| 36-20216-01 | Label, "Serial" (Taiwan) (added)       | 3           | Not Shown |
| 36-20216-01 | Label, "Serial No."                    | 3           | 14        |
| 36-20216-02 | Label, "Serial" (Hong Kong) (added)    | 3           | Not Shown |
| 36-20216-03 | Label, "Serial" (Hong Kong) (added)    | 3           | Not Shown |
| 36-20216-04 | Label, "Serial" (Spain) (added)        | 3           | Not Shown |
| 36-20217-01 | Label, "Regulations"                   | 3           | 15        |
| 70-19524-00 | Bracket, Wire Form Weldment            | 2           | 2         |
| 70-19578-00 | BEZEL ASSEMBLY (White Phosphor)        | 2           | N/A       |
| 70-19578-00 | BEZEL ASSEMBLY (White Phosphor)        | 1           | 6         |
| 70-19578-01 | BEZEL ASSEMBLY (Green Phosphor)        | 1           | 6         |
| 70-19578-01 | BEZEL ASSEMBLY (Green Phosphor)        | 2           | N/A       |
| 70-19578-02 | BEZEL ASSEMBLY (Amber Phosphor)        | 2           | N/A       |
| 70-19578-02 | BEZEL ASSEMBLY (Amber Phosphor)        | 1           | 6         |
| 70-19579-00 | REAR COVER ASSEMBLY                    | 1           | 1         |
| 70-19579-00 | REAR COVER ASSEMBLY                    | 3           | N/A       |
| 70-19584-00 | Monitor Board Assembly                 | 2           | 12        |
| 70-19722-00 | CRT and YOKE ASSEMBLY (White Phosphor) | 2           | 3         |
| 70-19722-01 | CRT and YOKE ASSEMBLY (Green Phosphor) | 2           | 3         |
| 70-19722-02 | CRT and YOKE ASSEMBLY (Amber Phosphor) | 2           | 3         |
| 70-19723-00 | Ground Wire Assembly (4 in.)           | 2           | 11        |
| 70-19723-01 | Ground Wire Assembly (10 in.)          | 2           | 8         |
| 70-19797-01 | Cover Assembly, Rear (added)           | 3           | 16        |
| 70-19798-00 | Wire Tension Weldment (added)          | 2           | 4         |
| 74-26539-01 | Bezel, CRT                             | 2           | 1         |
| 74-26540-01 | Cover, Rear CRT (deleted)              | 3           | 1         |
| 74-26541-01 | Wire Tension Frame (deleted)           | 2           | 4         |
| 74-26542-01 | Clip, CRT Tension (deleted)            | 2           | 5         |
| 74-26542-02 | Clip, Spring (added)                   | 2           | 5         |
| 74-26805-01 | Shaft, Tilt                            | 3           | 4         |
| 74-26806-01 | Button, Slide                          | 3           | 3         |
| 74-26807-01 | Anchor, Tilt Bracket                   | 3           | 7         |
| 74-26808-01 | Bracket, Slide                         | 3           | 8         |
| 74-26809-01 | Handle                                 | 3           | 11        |
| 74-26996-01 | Bushing Insert (deleted)               | 3           | 2         |

## \*\*\* NOTE \*\*\*

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

**VR201 MONIOR SORT BY DEC PART NUMBER**

| <b>PART NO.</b> | <b>DESCRIPTION</b>                           | <b>FIG.<br/>NO.</b> | <b>ITEM</b> |
|-----------------|----------------------------------------------|---------------------|-------------|
| 74-27428-01     | Logo, "Digital" (added)                      | 2                   | 14          |
| 74-27754-01     | Insulator, CRT (added)                       | 2                   | 20          |
| 74-27814-01     | Shield, Top Copper (added)                   | 3                   | 19          |
| 74-27814-01     | Shield, Top Copper (deleted)                 | 3                   | 19          |
| 74-27815-01     | Shield, Left Copper (deleted)                | 3                   | 21          |
| 74-27815-01     | Shield, Left Copper (added)                  | 3                   | 21          |
| 74-27816-01     | Shield, Right Copper (deleted)               | 3                   | 22          |
| 74-27816-01     | Shield, Right Copper (added)                 | 3                   | 22          |
| 74-27817-01     | Shield, Bottom Copper (deleted)              | 3                   | 20          |
| 74-27817-01     | Shield, Bottom Copper (added)                | 3                   | 20          |
| 74-27817-02     | Shield, Bottom Copper (added)                | 3                   | 20          |
| 74-27818-01     | Shield, Copper Strap (added)                 | 3                   | 23          |
| 74-27818-01     | Shield, Copper Strap (deleted)               | 3                   | 23          |
| 74-27818-02     | Shield, Copper Strap (added)                 | 3                   | 23          |
| 74-29464-01     | Bumper (added)                               | 2                   | 18          |
| 74-29464-01     | Bumper (deleted)                             | 2                   | 18          |
| 74-29464-02     | Bumper (deleted)                             | 2                   | 19          |
| 74-29464-02     | Bumper (added)                               | 2                   | 19          |
| 74-29464-03     | Bumper (deleted)                             | 2                   | 19          |
| 74-29464-03     | Bumper (added)                               | 2                   | 19          |
| 74-29464-04     | Bumper (Gray) (added)                        | 2                   | 18          |
| 74-29464-05     | Bumper (Blue) (added)                        | 2                   | 19          |
| 74-29464-06     | Bumper (Brown) (added)                       | 2                   | 19          |
| 74-29894-02     | Shield, Top Copper (1 Piece) (added)         | 3                   | 26          |
| 90-00038-18     | Screw, Phl Pan Hd No. 6-32 x 2-1/2 (added)   | 2                   | 6           |
| 90-06025-01     | Screw, Phl Pan Hd No. 6-32 x 5/8             | 1                   | 4           |
| 90-06518-00     | Pin, Roll                                    | 3                   | 12          |
| 90-06659-00     | Washer, Flat No. 6                           | 1                   | 2           |
| 90-06659-00     | Washer, Flat (deleted)                       | 2                   | 7           |
| 90-07658-01     | Screw, Phl Pan Hd No. 6-32 x 2-1/4 (deleted) | 2                   | 6           |
| 90-07658-01     | Screw, Phl Pan Hd No. 6-32 x 2-1/4 (added)   | 2                   | 6           |
| 90-07785-00     | Retaining Ring (deleted)                     | 3                   | 5           |
| 90-07818-01     | Screw, Phl Pan Hd No. 6-32 x 2-1/4 (deleted) | 2                   | 6           |
| 90-07880-00     | Cable Tie (added)                            | 2                   | 16          |
| 90-08055-00     | Nut, Ela-Stop                                | 2                   | 9           |
| 90-08264-00     | Cable Tie Mount (added)                      | 2                   | 15          |
| 90-09099-02     | Screw, Phl Flat Hd No. 6-32 x 3/8 (deleted)  | 3                   | 10          |
| 90-09617-00     | Cable Tie (added)                            | 2                   | 17          |
| 90-09624-00     | Bumper (deleted)                             | 2                   | 18          |
| 90-09800-02     | Screw, Self-Tap Phl Hd No. 6-19 x 1/4        | 2                   | 10          |
| 90-10009-00     | Screw, Phl Pan Hd No. 2-56 x 3/16 (deleted)  | 3                   | 9           |
| 90-10158-04     | Screw, Phl Flat Hd No. 6-32 x 3/8 (added)    | 3                   | 18          |
| 90-10421-01     | Screw, Phl Pan Hd No. 2-56 x 1/4 (added)     | 3                   | 25          |

**\*\*\* NOTE \*\*\***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

# VR201 MONIOR SORT BY DEC PART NUMBER

| PART NO. | DESCRIPTION                                                               | FIG.<br>NO. | ITEM |
|----------|---------------------------------------------------------------------------|-------------|------|
| N/A      | VR201 MONITOR ASSEMBLY                                                    | 1           | N/A  |
| VR201-A  | Model VR201-A 12 in. Monochrome (Black/White)<br>Monitor W/White Phosphor | 1           | N/A  |
| VR201-B  | Model VR201-B 12 in. Monochrome (Black/White)<br>Monitor W/Green Phosphor | 1           | N/A  |
| VR201-C  | Model VR201-C 12 in. Monochrome (Black/White)<br>Monitor W/Amber Phosphor | 1           | N/A  |

## \*\*\* NOTE \*\*\*

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

# VR201 MONITOR SORTED BY DEC PART DESCRIPTION

| DESCRIPTION                            | DEC<br>PART NO. | FIG.<br>NO. | ITEM |
|----------------------------------------|-----------------|-------------|------|
| Anchor, Tilt Bracket                   | 74-26807-01     | 3           | 7    |
| BEZEL ASSEMBLY (Amber Phosphor)        | 70-19578-02     | 2           | N/A  |
| BEZEL ASSEMBLY (Amber Phosphor)        | 70-19578-02     | 1           | 6    |
| BEZEL ASSEMBLY (Green Phosphor)        | 70-19578-01     | 1           | 6    |
| BEZEL ASSEMBLY (Green Phosphor)        | 70-19578-01     | 2           | N/A  |
| BEZEL ASSEMBLY (White Phosphor)        | 70-19578-00     | 2           | N/A  |
| BEZEL ASSEMBLY (White Phosphor)        | 70-19578-00     | 1           | 6    |
| Bezel, CRT                             | 74-26539-01     | 2           | 1    |
| Bracket, Slide                         | 74-26808-01     | 3           | 8    |
| Bracket, Wire Form Weldment            | 70-19524-00     | 2           | 2    |
| Bumper (added)                         | 74-29464-03     | 2           | 19   |
| Bumper (added)                         | 74-29464-02     | 2           | 19   |
| Bumper (added)                         | 74-29464-01     | 2           | 18   |
| Bumper (added)                         | 12-20842-01     | 3           | 24   |
| Bumper (Blue) (added)                  | 74-29464-05     | 2           | 19   |
| Bumper (Brown) (added)                 | 74-29464-06     | 2           | 19   |
| Bumper (deleted)                       | 74-29464-01     | 2           | 18   |
| Bumper (deleted)                       | 74-29464-03     | 2           | 19   |
| Bumper (deleted)                       | 90-09624-00     | 2           | 18   |
| Bumper (deleted)                       | 74-29464-02     | 2           | 19   |
| Bumper (deleted)                       | 12-09750-01     | 2           | 19   |
| Bumper (Gray) (added)                  | 74-29464-04     | 2           | 18   |
| Bumper Strip                           | 12-18949-00     | 3           | 13   |
| Bushing Insert (deleted)               | 74-26996-01     | 3           | 2    |
| Button, Slide                          | 74-26806-01     | 3           | 3    |
| Cable Tie (added)                      | 90-07880-00     | 2           | 16   |
| Cable Tie (added)                      | 90-09617-00     | 2           | 17   |
| Cable Tie Mount (added)                | 90-08264-00     | 2           | 15   |
| Cap, Snap Off                          | 12-20293-01     | 1           | 5    |
| Clip, CRT Tension (deleted)            | 74-26542-01     | 2           | 5    |
| Clip, Spring (added)                   | 74-26542-02     | 2           | 5    |
| Cover Assembly, Rear (added)           | 70-19797-01     | 3           | 16   |
| Cover, Rear CRT (deleted)              | 74-26540-01     | 3           | 1    |
| CRT and YOKE ASSEMBLY (Amber Phosphor) | 70-19722-02     | 2           | 3    |
| CRT and YOKE ASSEMBLY (Green Phosphor) | 70-19722-01     | 2           | 3    |
| CRT and YOKE ASSEMBLY (White Phosphor) | 70-19722-00     | 2           | 3    |
| Fastner, Wire Push Mounting            | 12-20114-01     | 2           | 13   |
| Ground Wire Assembly (10 in.)          | 70-19723-01     | 2           | 8    |
| Ground Wire Assembly (4 in.)           | 70-19723-00     | 2           | 11   |
| Handle                                 | 74-26809-01     | 3           | 11   |

## \*\*\* NOTE \*\*\*

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# VR201 MONITOR SORTED BY DEC PART DESCRIPTION

| DESCRIPTION                                                               | DEC<br>PART NO. | FIG.<br>NO. | ITEM      |
|---------------------------------------------------------------------------|-----------------|-------------|-----------|
| Insulator, CRT (added)                                                    | 74-27754-01     | 2           | 20        |
| Label, "Regulations"                                                      | 36-20217-01     | 3           | 15        |
| Label, "Serial No."                                                       | 36-20216-01     | 3           | 14        |
| Label, "Serial" (Hong Kong) (added)                                       | 36-20216-02     | 3           | Not Shown |
| Label, "Serial" (Hong Kong) (added)                                       | 36-20216-03     | 3           | Not Shown |
| Label, "Serial" (Spain) (added)                                           | 36-20216-04     | 3           | Not Shown |
| Label, "Serial" (Taiwan) (added)                                          | 36-20216-01     | 3           | Not Shown |
| Logo, "Digital" (added)                                                   | 74-27428-01     | 2           | 14        |
| Model VR201-A 12 in. Monochrome (Black/White)<br>Monitor W/White Phosphor | VR201-A         | 1           | N/A       |
| Model VR201-B 12 in. Monochrome (Black/White)<br>Monitor W/Green Phosphor | VR201-B         | 1           | N/A       |
| Model VR201-C 12 in. Monochrome (Black/White)<br>Monitor W/Amber Phosphor | VR201-C         | 1           | N/A       |
| Monitor Board Assembly                                                    | 70-19584-00     | 2           | 12        |
| Nut, Ela-Stop                                                             | 90-08055-00     | 2           | 9         |
| Pin, Roll                                                                 | 90-06518-00     | 3           | 12        |
| REAR COVER ASSEMBLY                                                       | 70-19579-00     | 3           | N/A       |
| REAR COVER ASSEMBLY                                                       | 70-19579-00     | 1           | 1         |
| Retaining Ring (deleted)                                                  | 90-07785-00     | 3           | 5         |
| Screw, Phl Flat Hd No. 6-32 x 3/8 (added)                                 | 90-10158-04     | 2           | 18        |
| Screw, Phl Flat Hd No. 6-32 x 3/8 (deleted)                               | 90-09099-02     | 3           | 10        |
| Screw, Phl Pan Hd No. 2-56 x 1/4 (added)                                  | 90-10421-01     | 3           | 25        |
| Screw, Phl Pan Hd No. 2-56 x 3/16 (deleted)                               | 90-10009-00     | 3           | 0         |
| Screw, Phl Pan Hd No. 6-32 x 2-1/2 (added)                                | 90-00038-18     | 2           | 6         |
| Screw, Phl Pan Hd No. 6-32 x 2-1/4 (added)                                | 90-07658-01     | 2           | 6         |
| Screw, Phl Pan Hd No. 6-32 x 2-1/4 (deleted)                              | 90-07818-01     | 2           | 6         |
| Screw, Phl Pan Hd No. 6-32 x 2-1/4 (deleted)                              | 90-07658-01     | 2           | 6         |
| Screw, Phl Pan Hd No. 6-32 x 5/8                                          | 90-06025-01     | 1           | 4         |
| Screw, Self-Tap Phl Hd No. 6-19 x 1/4                                     | 90-09800-02     | 2           | 10        |
| Shaft, Tilt                                                               | 74-26805-01     | 3           | 4         |
| Shield, Bottom Copper (added)                                             | 74-27817-01     | 3           | 20        |
| Shield, Bottom Copper (added)                                             | 74-27817-02     | 3           | 20        |
| Shield, Bottom Copper (deleted)                                           | 74-27817-01     | 3           | 20        |
| Shield, Copper Strap (added)                                              | 74-27816-02     | 3           | 23        |
| Shield, Copper Strap (added)                                              | 74-27818-01     | 3           | 23        |
| Shield, Copper Strap (deleted)                                            | 74-27818-01     | 3           | 23        |
| Shield, Left Copper (added)                                               | 74-27815-01     | 3           | 21        |
| Shield, Left Copper (deleted)                                             | 74-27815-01     | 3           | 21        |
| Shield, Right Copper (added)                                              | 74-27816-01     | 3           | 22        |
| Shield, Right Copper (deleted)                                            | 74-27816-01     | 3           | 22        |

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# VR201 MONITOR SORTED BY DEC PART DESCRIPTION

| DESCRIPTION                          | DEC<br>PART NO. | FIG.<br>NO. | ITEM |
|--------------------------------------|-----------------|-------------|------|
| Shield, Top Copper (1 Piece) (added) | 74-29894-02     | 3           | 26   |
| Shield, Top Copper (added)           | 74-27814-01     | 3           | 19   |
| Shield, Top Copper (deleted)         | 74-27814-01     | 3           | 19   |
| Spring, Compression (added)          | 12-20841-01     | 3           | 17   |
| Spring, Compression (deleted)        | 12-20113-03     | 3           | 6    |
| VR201 MONITOR ASSEMBLY               | N/A             | 1           | N/A  |
| Washer, Flat (deleted)               | 90-06659-00     | 2           | 7    |
| Washer, Flat No. 6                   | 90-06659-00     | 1           | 2    |
| Washer, Plastic                      | 12-20292-01     | 1           | 3    |
| Wire Tension Frame (deleted)         | 74-26541-01     | 2           | 4    |
| Wire Tension Weldment (added)        | 70-19798-00     | 2           | 4    |

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